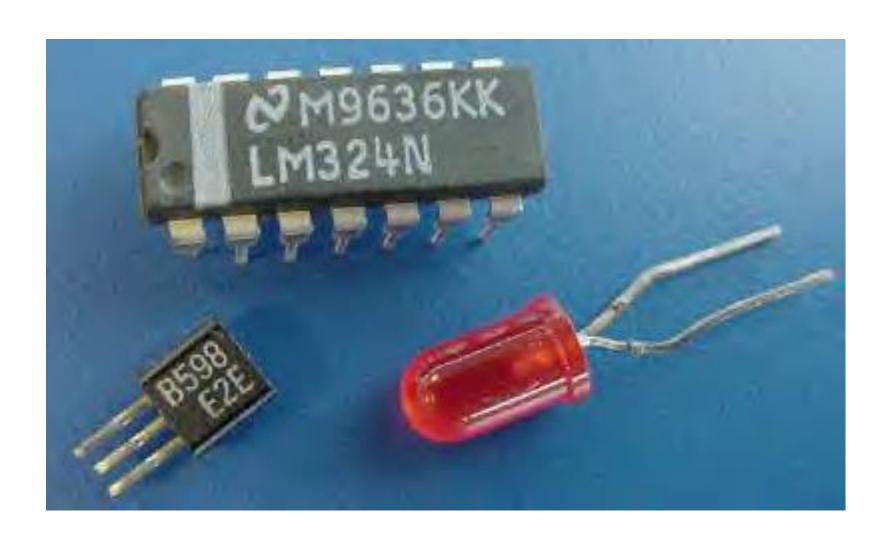


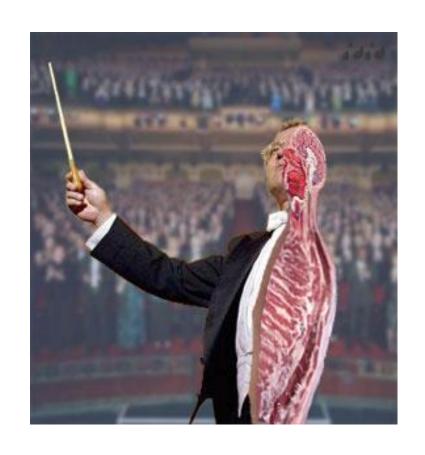


## Mathematics and Science in Schools in Sub-Saharan Africa

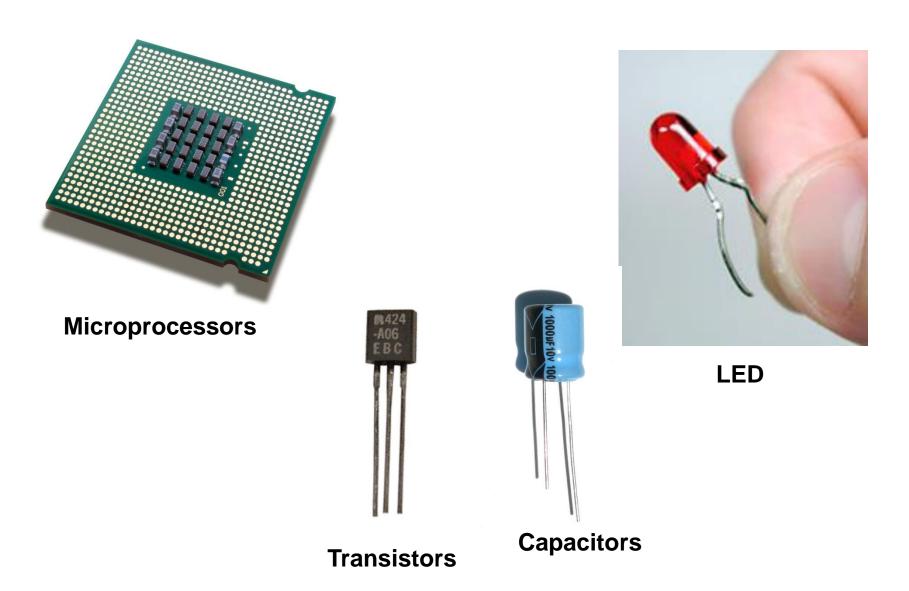
#### **SEMICONDUCTORS**

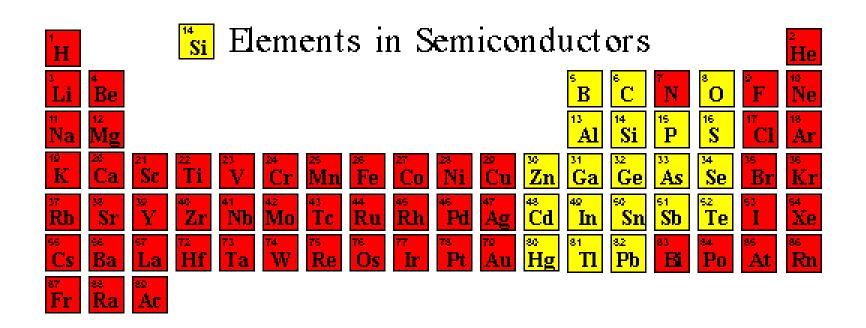


#### What is a Semiconductor?



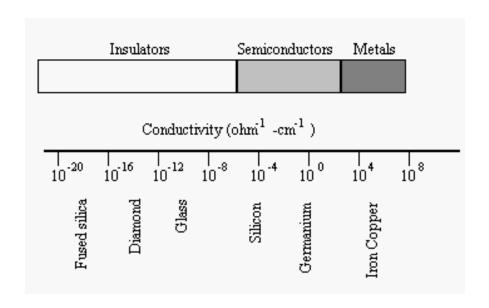
#### What is a Semiconductor?





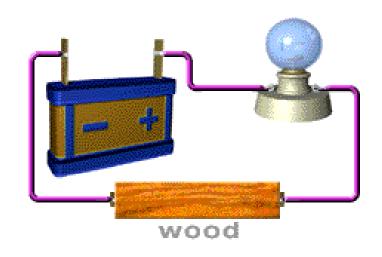


## Range of Conduciveness



The semiconductors fall somewhere midway between conductors and insulators.

## Range of Conduciveness



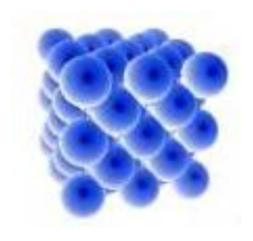
Semiconductors have special electronic properties which allow them to be insulating or conducting depending on their composition.

#### 1824



John Jacob Berzelis





First to isolate and identify silicon.

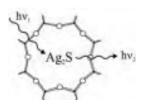
Remains little more than a scientific curiosity until

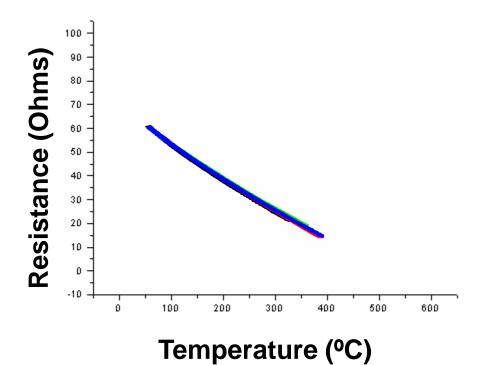
the 1900s.



**Michael Faraday** 



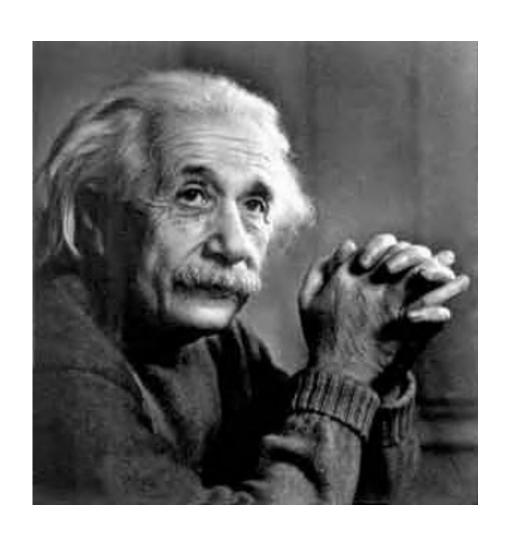




Discovers that electrical resistively decreases as temperature increases in silver sulfide.

This is the first investigation of a semiconductor.

#### Lab: Metals vs. Semiconductors



#### Lab: Metals vs. Semiconductors

#### **Data Chart**

Temperature	Copper	Germanium
0 <sub>o</sub> C	31Ω	5.2Ω
25°C	33Ω	4.2Ω
50°C	37Ω	1.2Ω
75°C	41Ω	0.63Ω
100°C	44Ω	.029Ω

#### 1873



#### SELENIUM:

THE BLECTRICAL QUALITIES, AND THE EFFECT OF LIGHT

Bong a Paper coal before the Savets of Telegraph Engineers, 2014 November, 2017.

Br WILLOUGHBY SMITH

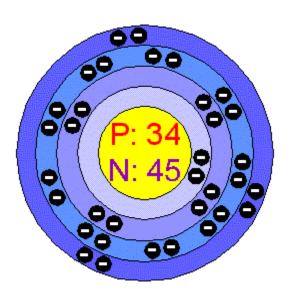
From the many inquiries which have reached me since if first called attention to the effect of light upon the electrical qualities of Selenium, I am induced to enter more fully into details than I otherwise should have stoom.

In 1817 Berzelius discovered a new and rare elementary substance, which he named Selenium. It is petained in small quantities from iron and copper pyrites, the smoke from the furnaces of silver Works, the deposit In the leaden chambers at sulphuric acid Works, and it that also been discovered in the metallic copper of commerce. It appears in two modifications, one soluble and the other insoluble in bisulphide of carbon. That soluble in bisulphide of carbon has been called "Red Selenium," "Amorphous Selenium," and "Glassy Selenium." That insoluble in bisulphide of carbon has been called "Black Selenium," "Granular Selenium," "Metallic Selenium," and "Crystalline Selenium." Bolid amorphous Selenium is a bad conductor of heat and a non-conductor of electricity. At the ordinary Emperature it remains unchanged for years. It is brittle, easily scratched and powdered, its surface redbrown and of a metallic bustre, and its fracture of a brown-glass colour, dark lead grey, and shining.

Solid "crystallized" Sclenium is a conductor of

### Discovers the photoconductivity of selenium and invents a selenium photometer.







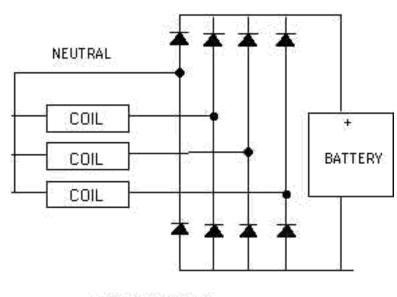
#### 1874



**Ferdinand Braun** 

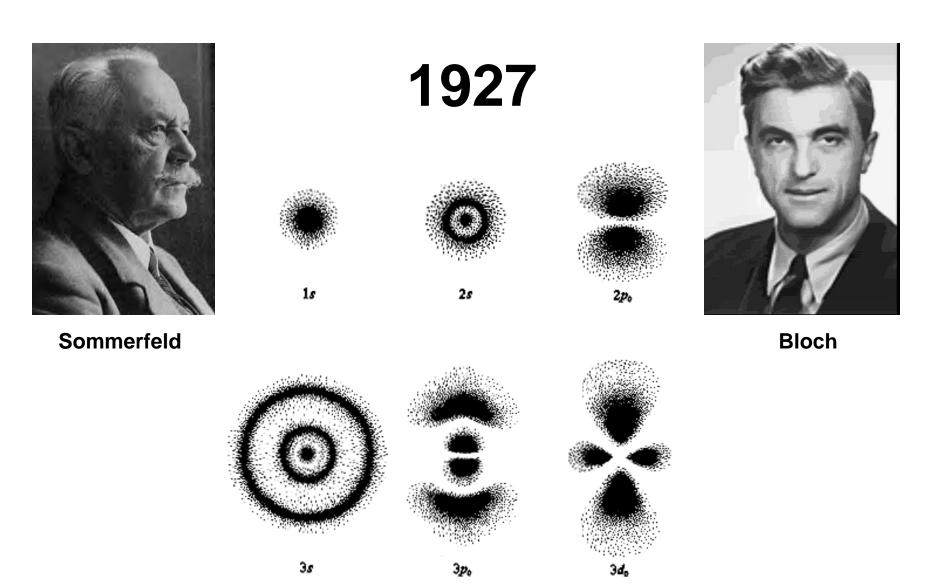
The first semiconductor device was born.

### Radio receivers required a device called a rectifier to detect signals.



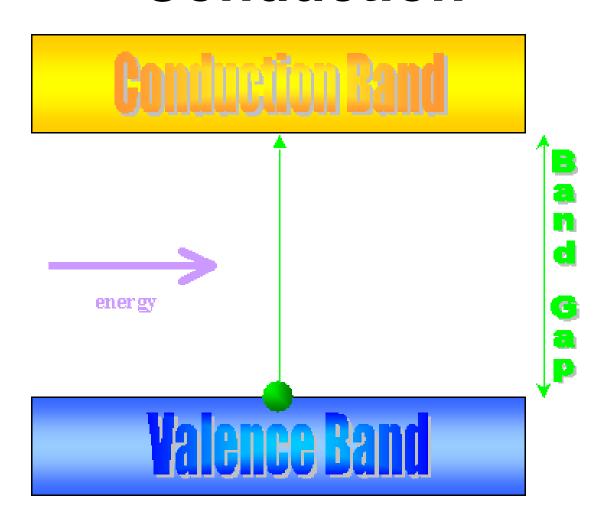
RECTIFIER WIRING

He used the rectifying properties of the galena crystal, a semiconductor material composed of lead sulfide, to create the cat's whisker diode for this purpose.

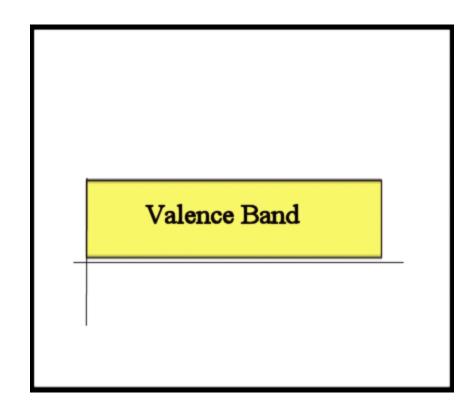


Applied quantum mechanics to solids, helping explain the conduction of electricity in semiconductors.

# Scientific Principle of Conduction



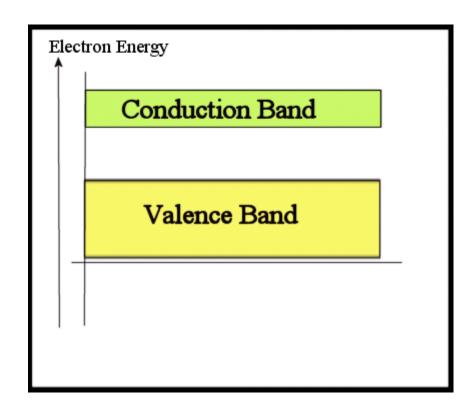
#### Valence Band



The highest occupied energy band is called the valence band.

Most electrons remain bound to the atoms in this band.

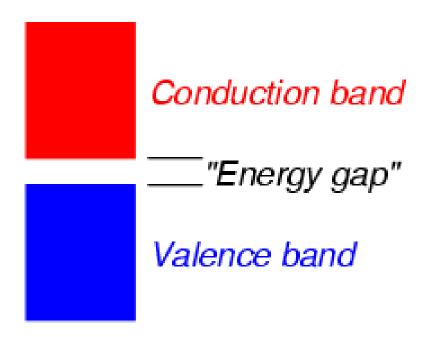
#### **Conduction Band**



The conduction band is the band of orbitals that are high in energy and are generally empty.

It is the band that accepts the electrons from the valence band.

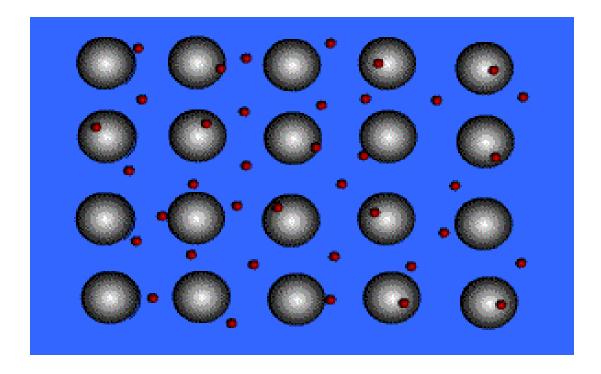
#### **Energy Gap**



The "leap" required for electrons from the Valence Band to enter the Conduction Band.

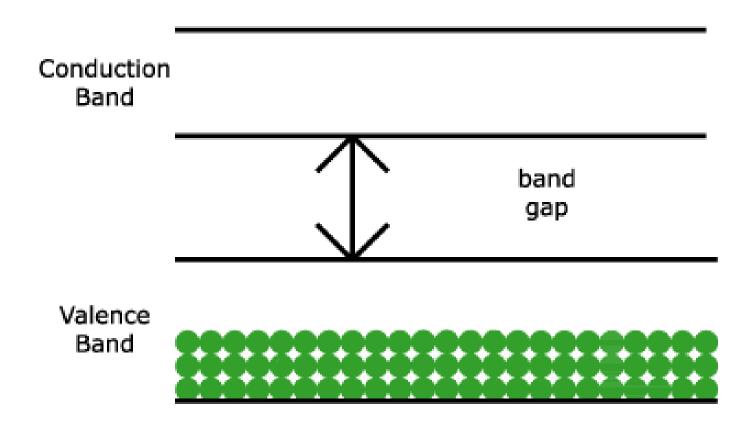


#### Conductors



In a conductor, electrons can move freely among these orbitals within an energy band as long as the orbitals are not completely occupied.

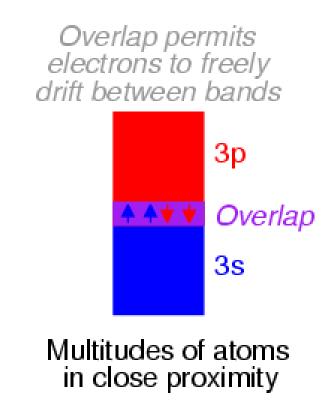
#### Conductors



In conductors, the valence band is empty.

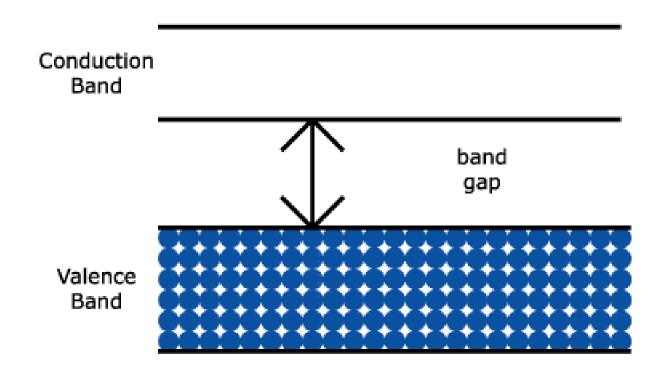


#### Conductors



Also in conductors, the energy gap is nonexistent or relatively small.

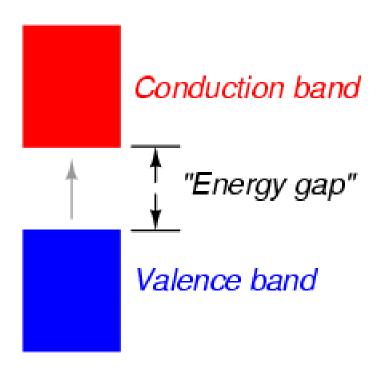
#### Insulators



In insulators, the valence band is full.

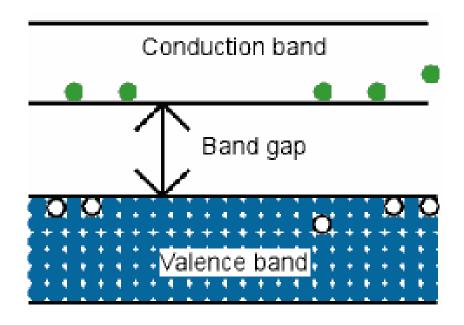


#### Insulators



Also in insulators, the energy gap is relatively large.

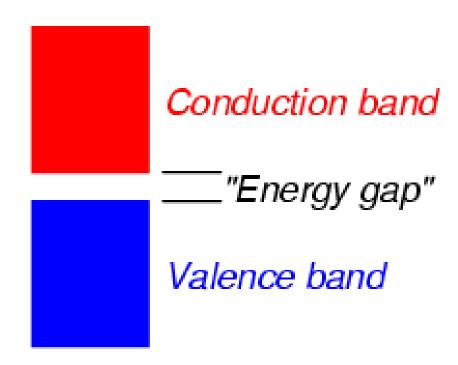
#### Semiconductors



In semiconductors, the valence band is full but the energy gap is intermediate.

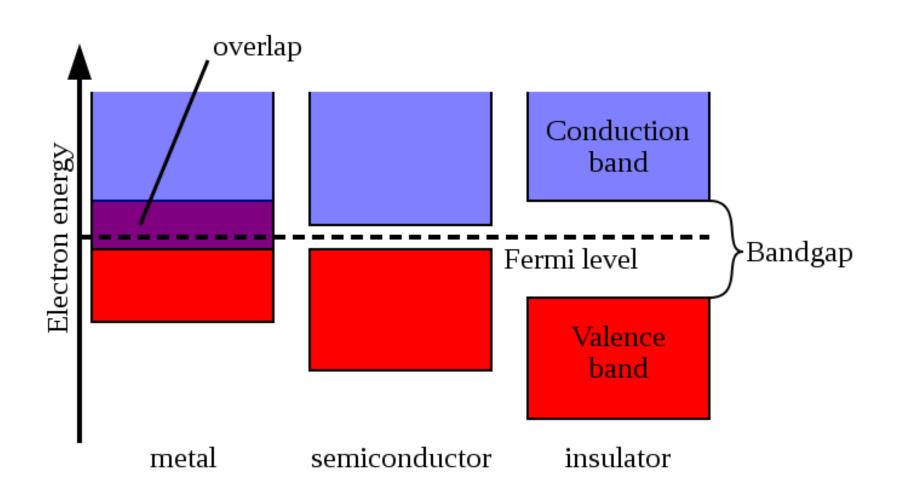


#### Semiconductors

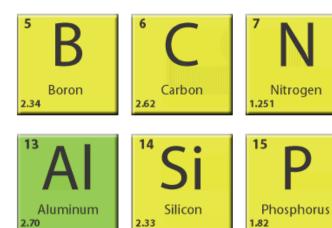


Only a small leap is required for an electron to enter the Conduction Band.

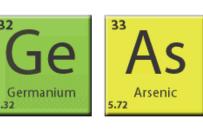
#### **Band Diagrams**

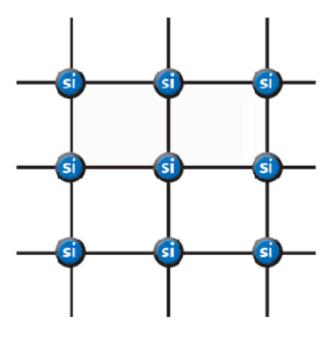


#### **Silicon**



Gallium



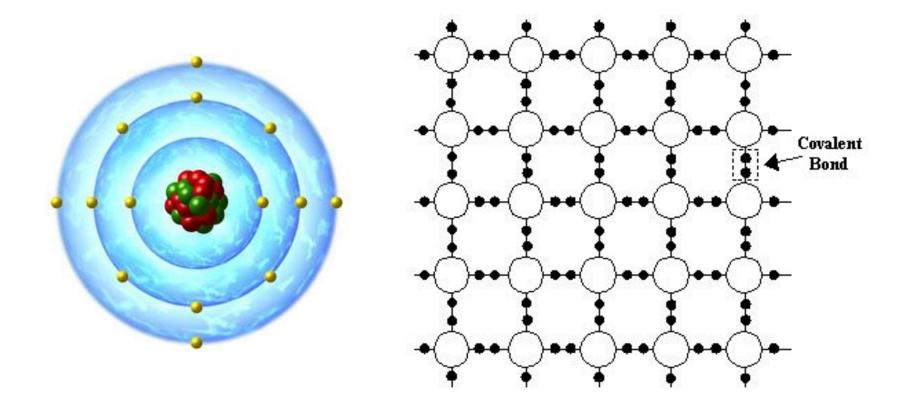




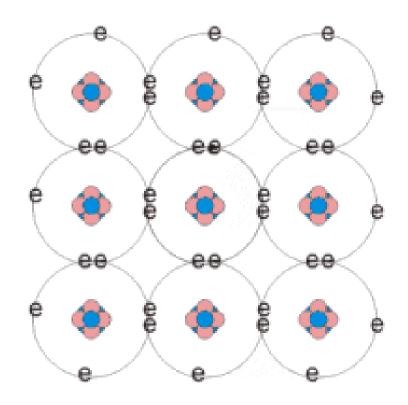


Silicon is a very common element, the main element in sand & quartz.

### Silicon's Arrangement

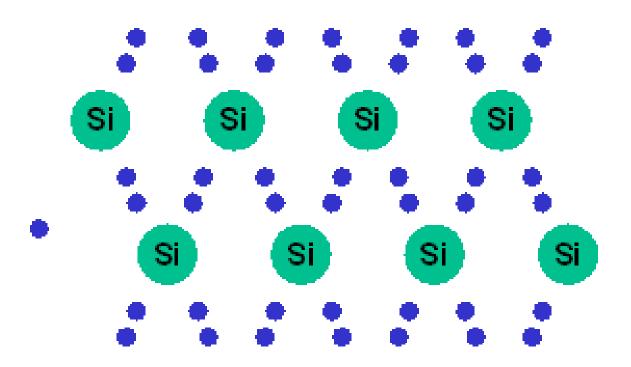


#### Intrinsic Silicon



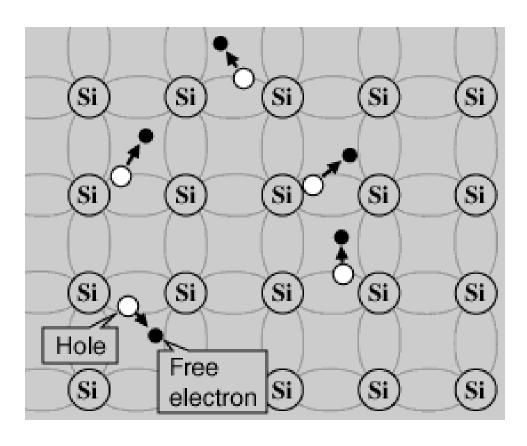
A silicon crystal is different from an insulator.

### Intrinsic Silicon



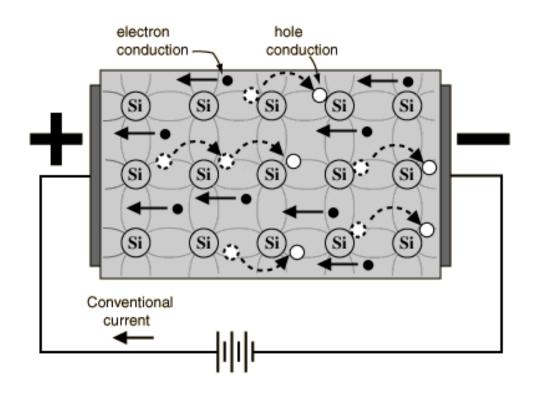
At any temperature above absolute zero temperature, there is a finite probability that an electron in the lattice will be knocked loose from its position.

### Intrinsic Silicon



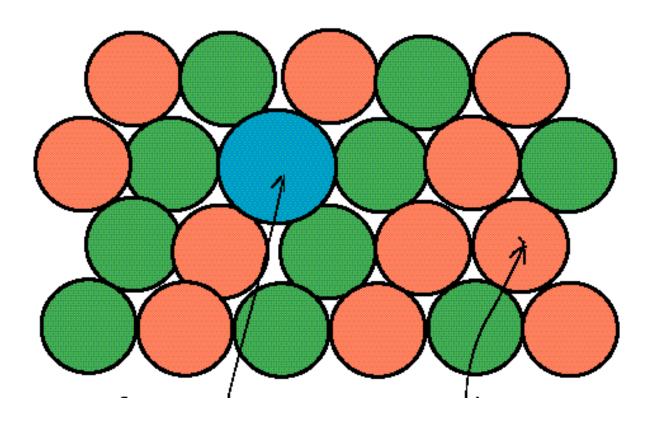
The electron in the lattice knocked loose from its position leaves behind an electron deficiency called a "hole".

#### **Current Flow**

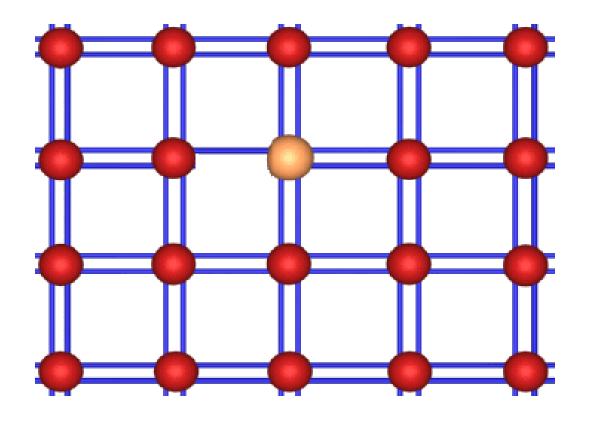


If a voltage is applied, then both the electron and the hole can contribute to a small current flow.

## **Impurity**



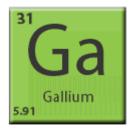
### **Doping**



Doping (adding an impurity) can produce 2 types of semi-conductors depending upon the element added.

### P-Type Doping





In P-type doping, boron or gallium is the dopant.

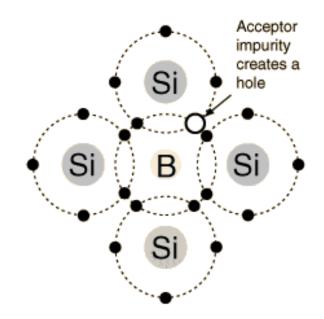
hydrogen	6: 14F		**	40	-	8 <b>5</b> 8	(2)	17/2	1924	1020	508:350	83(3)	5(5)	1550	150	25	153 /	helium 2
H 1,0079																	TT-LOW-LO	He
filhium 3	beryllium 4												boron 5	carbon 6	nitrogen 7	oxygen 8	fluorine 9	neon 10
Li	Be											- 3	B	Č	Ń	Ó	F	Ne
6,941	9,0122												10,811	12.011	14.007	15,999	18.998	20,180
sodium 11	magnesium 12											- 3	aluminium 13	sticon 14	phosphorus 15	sufur 16	chlorine 17	argon 18
Na	Mg											8	ΑI	Si	Р	S	CI	Ar
22,990 potassium	24.305 calcium	9	scandium	tilanium	vanadium	chromium	manganese	iron	coball	nickel	copper	zinc	26.982 gallium	28.086 germanium	30.974 arsenic	32.065 selenium	35.453 bromine	39,948 krypton
19	20		21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36
K	Ca		Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
39.098 rubidium	40.078 stronlium		44.966 yttrium	47.867 zirconium	50.942 niobium	51.996 molybdenum	54,938 technetium	55.845 ruthenium	58,933 rhodium	58.693 palladium	63,546 silver	65.39 cadmium	69.723 indium	72.61 tin	74.922 antimony	78,96 tellurium	79.904 lodine	83.80 xenon
37	38		39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54
Rb	Sr		Υ	Zr	Nb	Мо	Тс	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
85,468 caesium	87.62 barium		88,906 lutetium	91,224 hafnium	92.906 tantalum	95.94 tungsten	thenium	101.07 osmium	102.91 iridium	106.42 platinum	107.87 gold	112.41 mercury	114.82 thallium	118.71 lead	121.76 bismuth	127.60 polonium	126.90 astatine	131.29 radon
55	56	57-70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86
Cs	Ba	*	Lu	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	TI	Pb	Bi	Po	At	Rn
132.91 francium	137.33 radium		174.97 lawrenclum	178.49 rutherfordium	180.95 dubnium	183.84 seaborgium	186.21 bohrium	190.23 hassium	192.22 meitnerium	195.08 ununnilium	196,97 unununlum	200.59 ununbium	204.38	207.2 ununquadium	208.98	[209]	[210]	[222]
87	88	89-102	103	104	105	106	107	108	109	110	111	112		114				
Fr	Ra	* *	Lr	Rf	Db	Sg	Bh	Hs	Mt	Uun	Uuu	Uub		Uuq				
[223]	[226]		[262]	[261]	[262]	[266]	[264]	[269]	[268]	[271]	[272]	[277]		[289]				

\*Lanthanide series

\* \* Actinide series

	lanthanum 57	cerium 58	praseodymium 59	neodymium 60	promethium 61	samarium 62	europium 63	gadolinium 64	terbium 65	dysprosium 66	holmium 67	erbium 68	thulium 69	ytlerbium 70
	La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb
L	138.91	140.12	140.91	144.24	[145]	150.36	151.96	157.25	158.93	162.50	164.93	167.26	168.93	173.04
Γ	actinium 89	lhorlum 90	protactinium 91	uranium 92	neptunium 93	piulonium 94	americium 95	curium 96	berkelium 97	californium 98	einsteinium 99	fermium 100	mendelevium 101	nobelium 102
	Ac	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No
L	[227]	232.04	231.04	238.03	[237]	[244]	[243]	[247]	[247]	[251]	[252]	[257]	12581	[259]

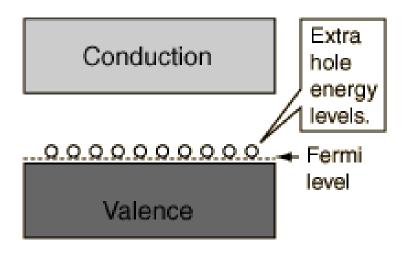
### P-Type Doping



Boron and gallium each have only three outer electrons.

When mixed into the silicon lattice, they form "holes" in the lattice where a silicon electron has nothing to bond to.

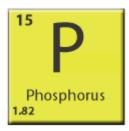
### P-Type Doping

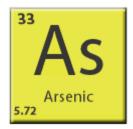


The absence of an electron creates the effect of a positive charge, hence the name P-type.

Holes can conduct current. A hole happily accepts an electron from a neighbor, moving the hole over a space. P-type silicon is a good conductor.

### N-Type





In N-type doping, phosphorus or arsenic is added to the silicon in small quantities.

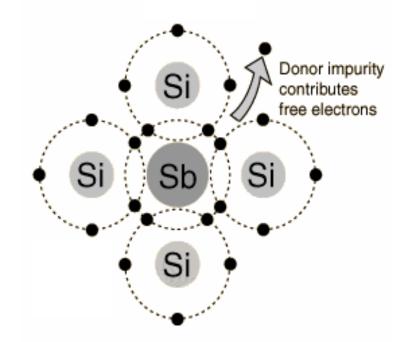
hydrogen	67 HFF		-3%	42	-34	858	(5)	- Ag	323	320	72878°	43 <del>(3</del> )	423	16250	150	250	53 /	helium
H																		He
1.0079 filhium	beryllium											Î	boron	carbon	nitrogen	oxygen	fluorine	4.0026 neon
3	4											3	5	6	7	*	9	10
Li	Be	į										- 1	В	C	N	0	F	Ne
6,941 sodium	9,0122 magnesium												10,811 aluminium	12.011 silicon	14.007 phosphorus	15,999 suffer	18.998 chlorine	20,180 argon
11	12	l										- 8	13	14	15	16	17	18
Na	Mg											- 8	Al	Si	P	S	CI	Ar
22.990	24.305	9											26.982	28.086	30.974	32.065	35.453	39,948
potassium 19	calcium 20		scandium 21	tilanium 22	vanadium 23	chromium 24	manganese 25	26	cobalt 27	nickel 28	copper 29	30	gallium 31	germanium 32	arsenic 33	selenium 34	bromine 35	krypton 36
K	Ca		Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
		,															10 12 10 10 10 10 10 10 10 10 10 10 10 10 10	Non-Selection 1
39.098 nib/dium	40.078 stronlium		44.956 vttrium	47.867	50.942 pichlum	51.996 molyhdanum	54.938 technolium	55.845 nithentum	58.933 rhodium	58.693 natladium	63,546 silver	65.39 codmium	69.723 indiam	72.61	74.922 antimony	78,96 tallurarm	79.904 Indine	83.80 venon
39.098 rubidium 37	40.078 stronlium 38		44.956 yttrium 39	47.867 zirconium 40	50.942 niobium <b>41</b>	51.996 molybdenum 42	54.938 technetium <b>43</b>	55.845 ruthenium 44	58.933 rhodium 45	58.693 palladium 46	63,546 silver 47	65.39 cadmium 48	69.723 indium 49	72.61 tin 50	74.922 antimony <b>51</b>	78,96 tellurium <b>52</b>	79.904 lodine 53	83,80 xenon 54
Rb	stronlium 38 Sr		yttrium 39 <b>Y</b>	zirconium 40 <b>Zr</b>	Nb	Mo	TC	Ru Ru	Rh	Palladium 46 Pd	Ag	cadmitum 48 Cd	indium 49 <b>In</b>	Sn	sntimony 51 Sb	Te	53	Xenon 54 Xe
Rb 85,468	stronlium 38 Sr 87.62		yttrium 39 <b>Y</b> 88.906	zirconium 40 <b>Zr</b> 91,224	Nb 92,906	Mo 95.94	TC	Ru 101.07	thodium 45 <b>Rh</b> 102.91	Palladium 46 Pd 106.42	silver 47 <b>Ag</b>	cadmitum 48 Cd 112,41	Indium 49 In 114.82	50 Sn	antimony 51 <b>Sb</b> 121.76	tellurium 52 Te 127,60	53         126.90	Xenon 54 Xe 131,29
Rb	stronlium 38 Sr	57-70	yttrium 39 <b>Y</b>	Zirconium 40 Zr 91.224 hafinium 72	Nb	Mo	TC	Ru Ru	Rh	Palladium 46 Pd	Ag	cadmitum 48 Cd	indium 49 <b>In</b>	Sn	sntimony 51 Sb	Te	53	Xenon 54 Xe
rubidium 37 Rb 85,468 caesium	stronlium 38 Sr 87.62 barium	57-70 <del>×</del>	yttrium 39 <b>Y</b> 88.906 lutetium	zirconium 40 Zr 91.224 hafnium	Nb 92,906 tantalum	Mo 95.94 lungsten	TC [98]	Ruthenium 44 Ru 101.07 osmium	rhodium 45 Rh 102.91 iridium	Pd 106.42 platinum	Ag 107,87 gold	cadmium 48 Cd 112,41 mercury	Indium 49 In 114.82 thallium	50 Sn 118.71 lead	antimony 51 Sb 121,76 bismuth	Te 127.60 polonium	53 1 126.90 astatine	Xenon 54 Xe 131.29 radon
Rb 85.468 caesium 55 CS 132.91	\$tronlium 38 \$\mathbf{S}\mathbf{r}\$ 87.62 barium 56 \$\mathbf{B}\mathbf{a}\$ 137.33	1 0 0 0 0 0 0 0 0 0	yttrium 39 Y 88.906 lutetium 71 Lu 174.97	21°CONIUM 40 Zr 91.224 hafinium 72 Hf 178.49	Nb 92,906 tentalum 73 Ta 180.95	Mo 95.94 lungsten 74 W 183.84	TC [98] rhenkum 75 Re 186.21	Ruthenium 44 Ru 101.07 osmium 76 Os 190.23	Rh 102.91 iridium 77 Ir 192.22	palladium 46 Pd 106.42 platinum 78 Pt 196.08	Ag 107.87 gold 79 Au 196.97	Cd 112.41 mercury 80 Hg 200.59	Indium 49 In 114.82 thallium	50 Sn 118.71 load 82 Pb 207.2	shimony 51 Sb 121.76 bismuth 83	Te 127.60 polonium 84	126.90 astatine 85	Xe Xe 131.29 radon 86
Rb 85.468 eaesium 55 Cs	Stronlium 38 Sr 87.62 barium 56 Ba	1 0 0 0 0 0 0 0 0 0	yttrium 39 Y 88,906 lutetium 71 Lu	Zirconium 40 Zr 91,224 hafinium 72 Hf	Nb 92,906 tentalum 73	Mo 95.94 lungsten 74	Tc [98] rhenkim 75	Ru 101.07 osmium 76	rhodium 45 Rh 102.91 iridium 77 Ir	Palladium 46 Pd 106.42 platinum 78 Pt	Ag 107.87 gold 79	Codmium 48 Cd 112.41 mercury 80 Hg	Indium 49 In 114.82 thallium 81	50 Sn 118.71 lead 82 Pb	Sb 121.76 bismuth 83 Bi	Te 127.60 polonium 84 Po	iodine 53 I 126.90 astatine 85	Xe Xe 131.29 radon 86 Rn
Rb 85.468 caesium 55 Cs 132.91 francium	\$100 Stronlium \$100 ST \$100	*	yttrium 39 Y 88.906 lutetium 71 Lu 174.97 lawrencium	2 r 91,224 hafnium 72 Hf 178.49 rutherfordium	Nb 92,906 tantalum 73 Ta 190,95 dubnium	Mo 95.94 tungsten 74 W 183.84 seaborgium	technetium 43 TC [98] thenium 75 Re 186.21 bohrium	Ruthenium 44 Ru 101.07 osmiom 76 Os 190.23 hassium	rhodium 45 Rh 102.91 indium 77 Ir 192.22 meltnerium	Palladium 46 Pd 106.42 platfirum 78 Pt 195.08 ununnilium 110	Ag 107.87 gold 79 Au 196.97 unununlum	cadmium 48 Cd 112.41 mercury 80 Hg 200.59 ununblum 112	Indium 49 In 114.82 thallium 81	tin 50 Sn 118.71 lead 82 Pb 207.2 ununquasdum	Sb 121.76 bismuth 83 Bi	Te 127.60 polonium 84 Po	iodine 53 I 126.90 astatine 85	Xe Xe 131.29 radon 86 Rn

\*Lanthanide series

\* \* Actinide series

	lanthanum 57	cerium 58	praseodymium 59	neodymium 60	promethium 61	samarium 62	europium 63	gadolinium 64	terbium 65	dysprosium 66	holmium 67	erbium 68	thulium 69	ytlerbium 70
	La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb
L	138.91	140.12	140.91	144.24	[145]	150.36	151.96	157.25	158.93	162.50	164.93	167.26	168.93	173.04
Γ	actinium 89	lhorlum 90	protactinium 91	uranium 92	neptunium 93	piulonium 94	americium 95	curium 96	berkelium 97	californium 98	einsteinium 99	fermium 100	mendelevium 101	nobelium 102
	Ac	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No
L	[227]	232.04	231.04	238.03	[237]	[244]	[243]	[247]	[247]	[251]	[252]	[257]	12581	[259]

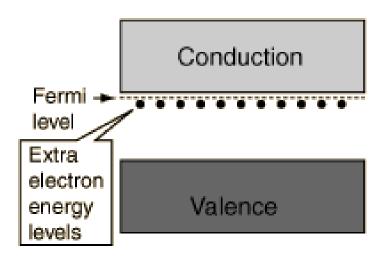
#### N-Type



Phosphorus and arsenic each have five outer electrons, so they're out of place when they get into the silicon lattice.

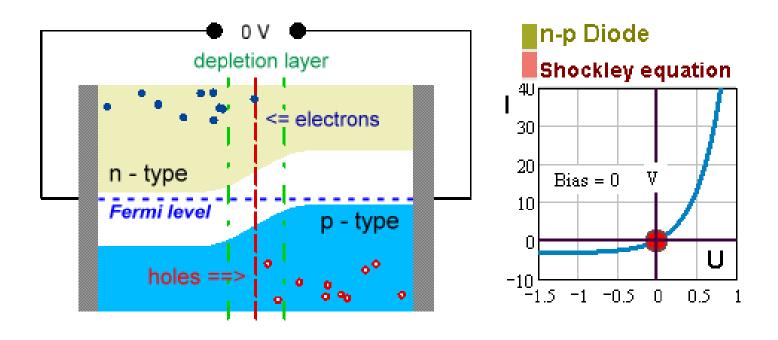
The fifth electron has nothing to bond to, so it's free to move around.

### N-Type

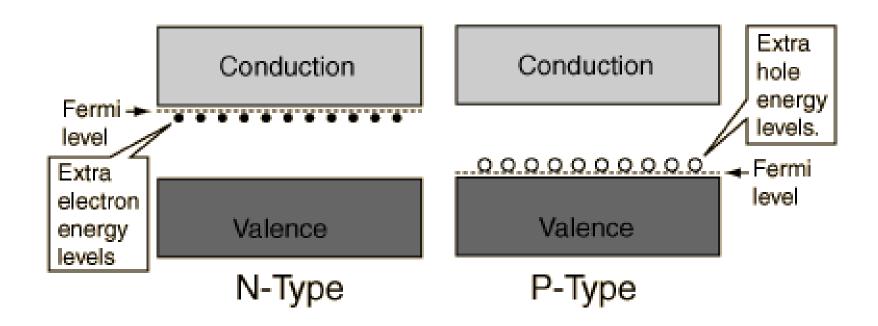


It takes only a very small quantity of the impurity to create enough free electrons to allow an electric current to flow through the silicon. N-type silicon is a good conductor.

Electrons have a negative charge, hence the name N-type.

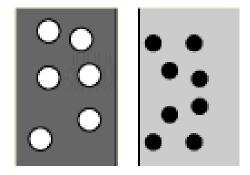


We create a p-n junction by joining together two pieces of semiconductor, one doped n-type, the other p-type.



In the n-type region there are extra electrons and in the p-type region, there are holes from the acceptor impurities.

In the p-type region there are holes from the acceptor impurities and in the n-type region there are extra electrons.





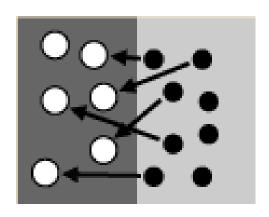


Negative ion from filling of p-type vacancy.

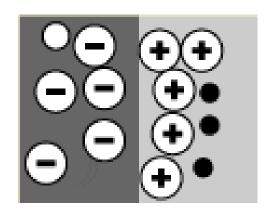


Positive ion from removal of electron from n-type impurity.

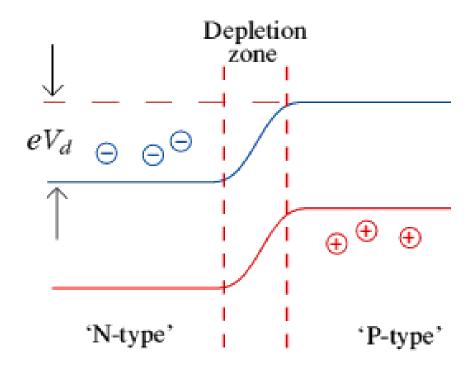
When a p-n junction is formed, some of the electrons from the n-region which have reached the conduction band are free to diffuse across the junction and combine with holes.



Filling a hole makes a negative ion and leaves behind a positive ion on the n-side.



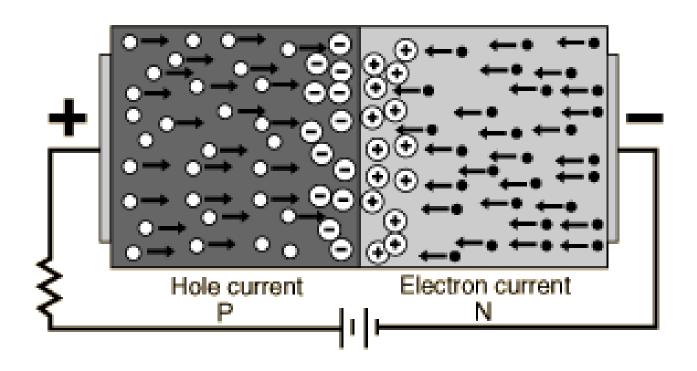
A space charge builds up, creating a depletion region.



This causes a depletion zone to form around the junction (the join) between the two materials.

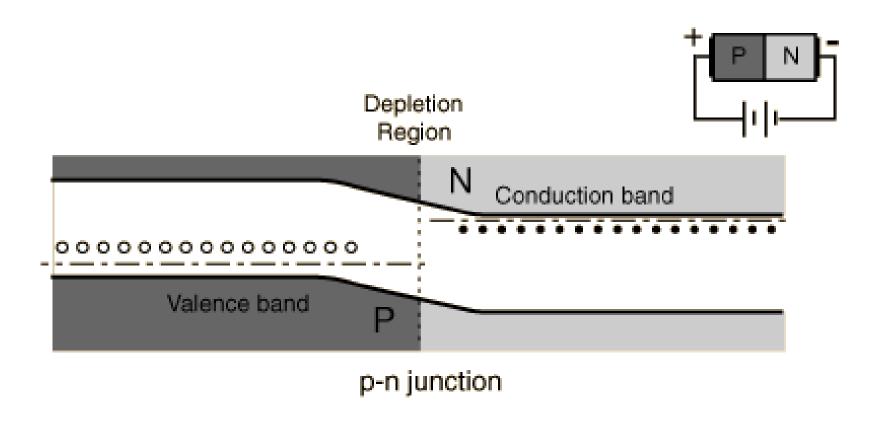
This zone controls the behavior of the diode.

### **Forward Biasing**



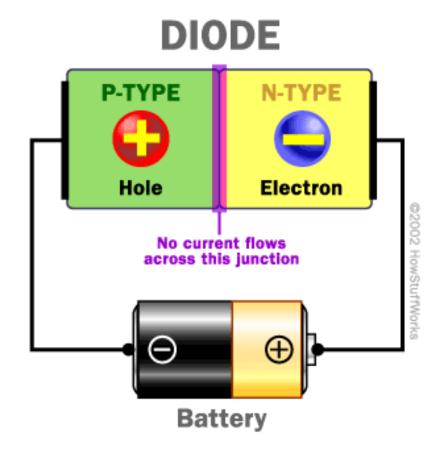
Forward biasing the p-n junction drives holes to the junction from the p-type material and electrons to the junction from the n-type material.

### **Forward Biasing**



At the junction the electrons and holes combine so that a continuous current can be maintained.

#### **Diode**



A diode is the simplest possible semiconductor device.

### One Way Electric "Turnstile"



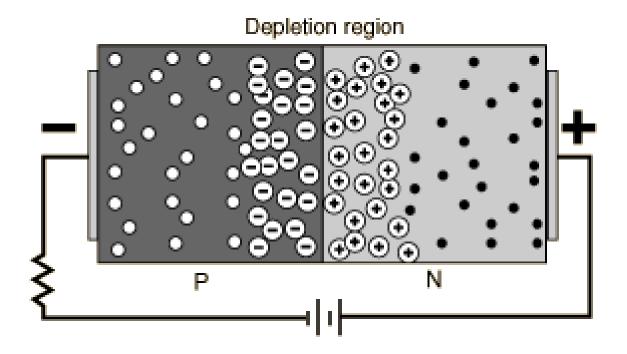
A diode allows current to flow in one direction but not the other.

### **Jumping**



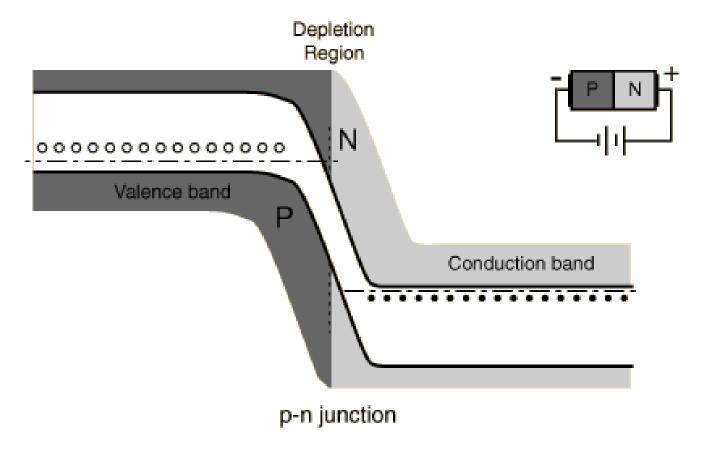
If you apply enough reverse voltage, the junction breaks down and lets current through.

### Reverse Biasing



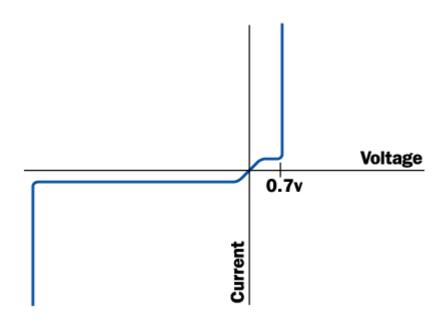
The application of a reverse voltage to the p-n junction will cause a transient current to flow as both electrons and holes are pulled away from the junction.

### Reverse Biasing



When the potential formed by the widened depletion layer equals the applied voltage, the current will cease except for the small thermal current.

When forward-biased, there is a small amount of voltage necessary to get the diode going. In silicon, this voltage is about 0.7 volts.



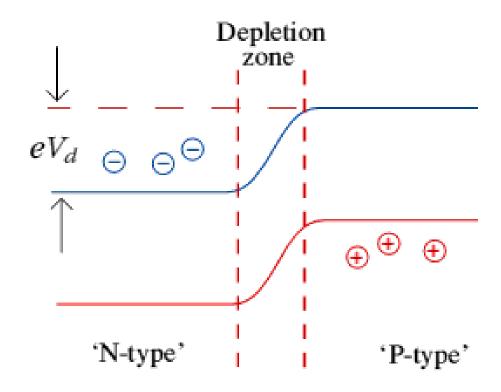
This voltage is needed to start the hole-electron combination process at the junction.

### **Diode Characteristic**



When reverse-biased, an ideal diode would block all current. A real diode lets perhaps 10 microamps through -- not a lot, but still not perfect.

#### **Diode Characteristic**



Usually, the breakdown voltage is a lot more voltage than the circuit will ever see, so it is irrelevant.

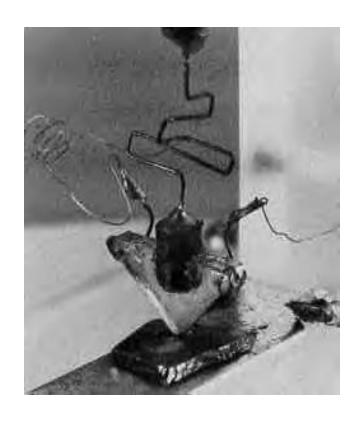
#### 1947



John Bardeen, William Shockley and Walter Brattain

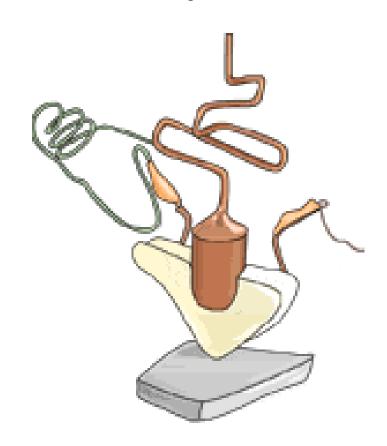
Working at Bell Telephone, they were trying to understand the nature of the electrons at the interface between a metal and a semiconductor (germanium).

### **First Transistor**

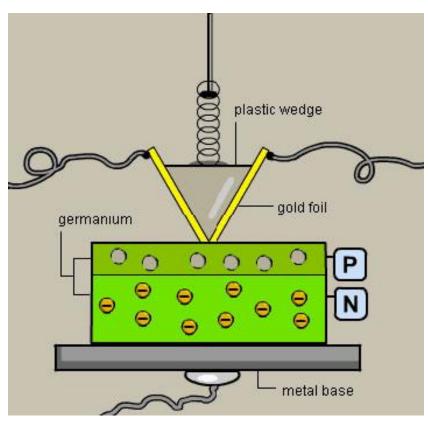


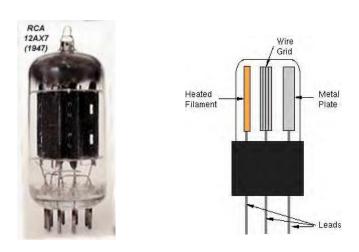
It consisted of a plastic triangle lightly suspended above a germanium crystal which itself was sitting on a metal plate attached to a voltage source.

A strip of gold was wrapped around the point of the triangle with a tiny gap cut into the gold at the precise point it came in contact with the germanium crystal.

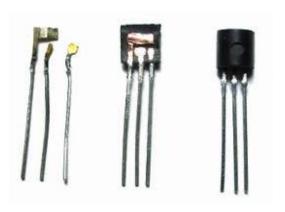


The germanium acted as a semiconductor so that a small electric current entering on one side of the gold strip came out the other side as a proportionately amplified current.





## Transistors didn't need time to "warm up" like the heaters in vacuum tube circuits.

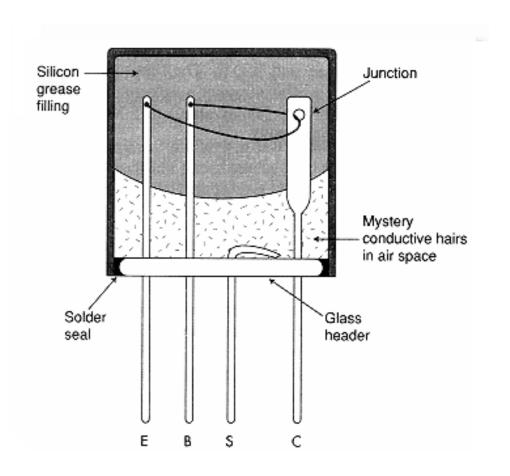


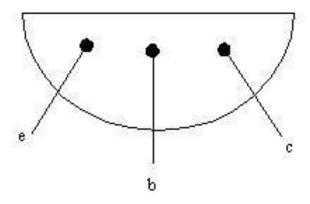
#### **Transistor**



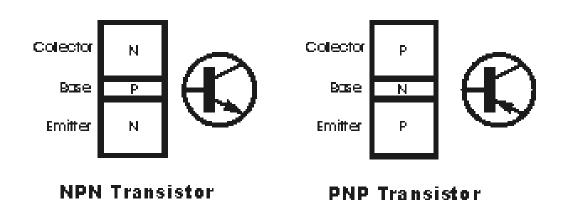
A transistor is a semiconductor device commonly used to amplify or switch electronic signals.

# The transistor is a three terminal device and consists of three distinct layers.



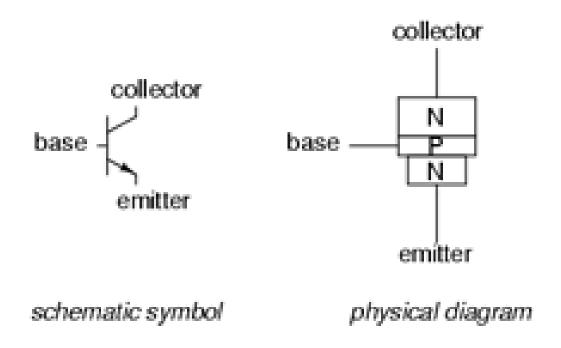


Two of them are doped to give one type of semiconductor and the there is the opposite type, i.e. two may be n-type and one p-type, or two may be p-type and one may be n-type.

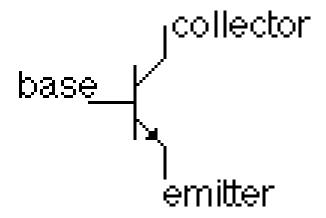


They are designated either P-N-P (PNP) types of N-P-N (NPN).

#### NPN transistor

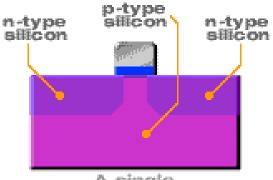


When discussing NPN transistors the N-Type semiconductor material on one side of the wafer is designated an emitter and it is most often connected to a negative electrical current.

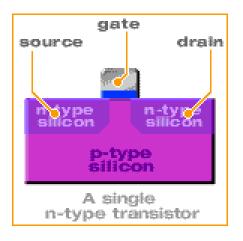


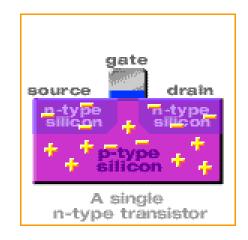
The P-Type material in the middle is the base.

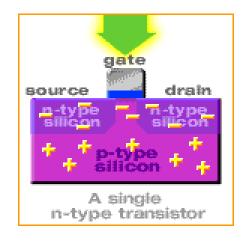
The N-Type material on the other side of the base is called the collector.

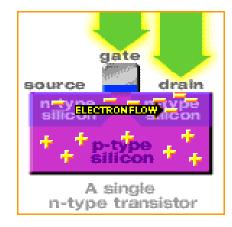


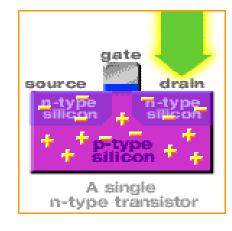
A single n-type transistor

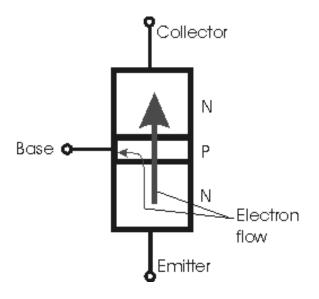


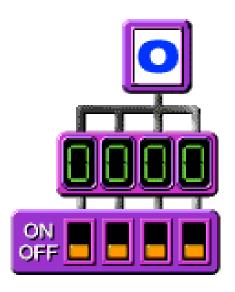












### **Transistor Advantages**

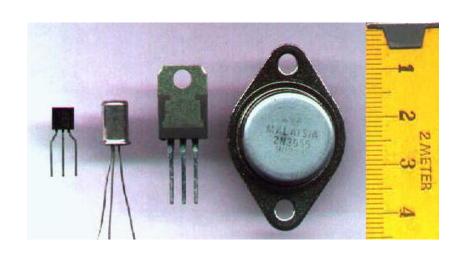




Highly automated manufacturing processes, resulting in low per-unit cost.

Extremely long life.

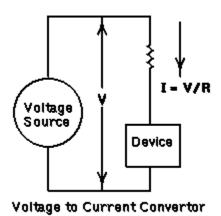
Higher reliability and greater physical ruggedness.

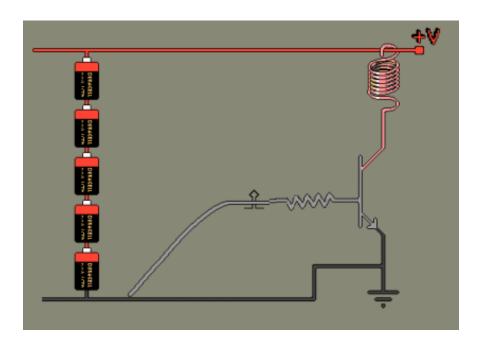


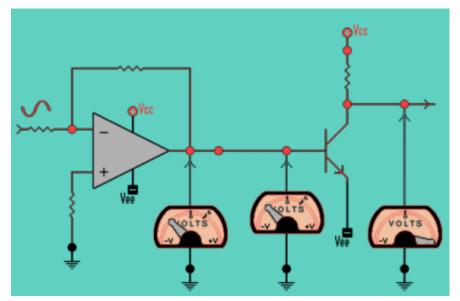


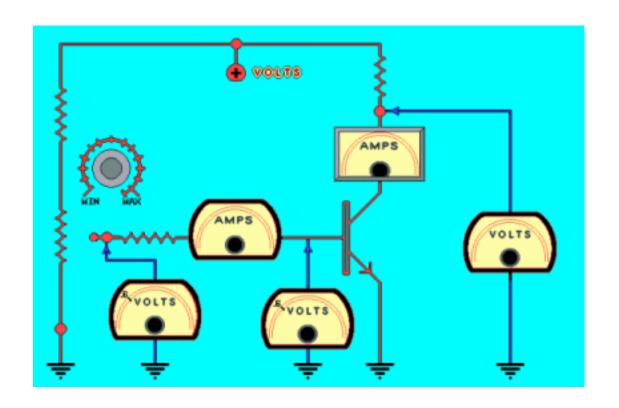
Small size and minimal weight, allowing the development of miniaturized electronic devices.

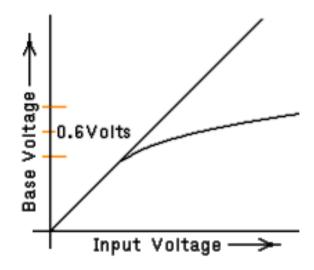
Lower possible operating voltages, making transistors suitable for small, battery-powered applications.



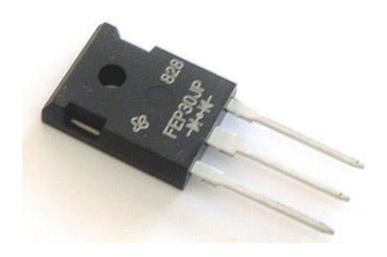








### Rectifiers

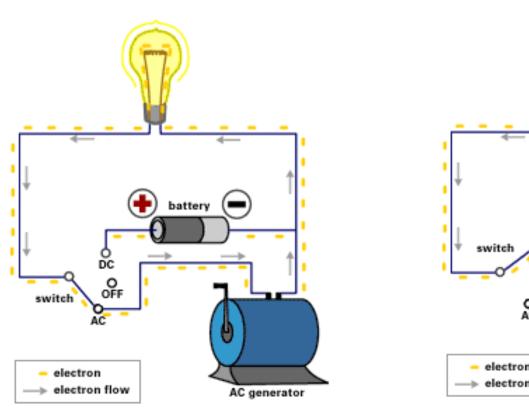


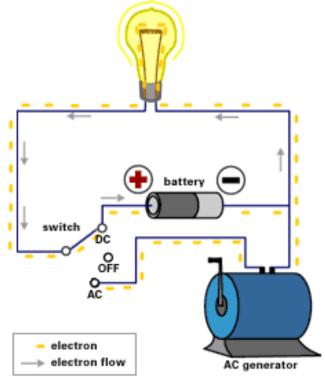
The most popular application of the diode.



Most electronics need a direct current to function, but the standard form of electricity that is transmitted to homes is alternating current.

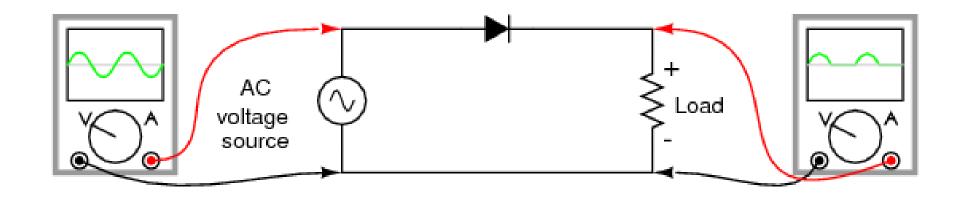
## Rectifiers are needed to change the alternating current





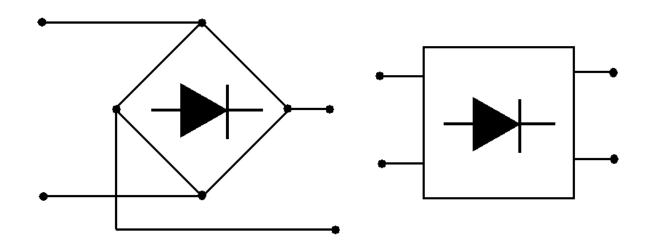
into direct current inside the electronics so that they can function correctly.

### Rectification



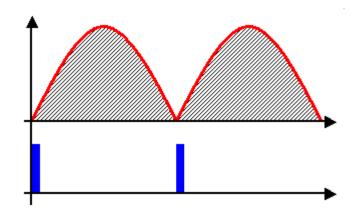
is the conversion of alternating current (AC) to direct current (DC).

### Rectifiers



This involves a device that only allows one-way flow of electrons, which is exactly what a semiconductor diode does.

#### **Half-Wave Rectifiers**



The simplest kind of rectifier circuit is the half-wave rectifier.

It only allows one half of an AC waveform to pass through to the load.

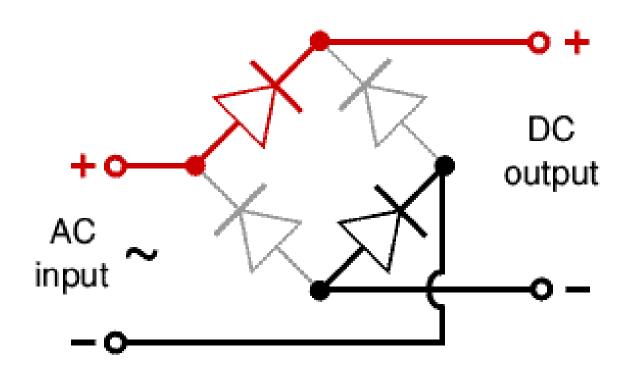
# Half-wave rectification is a very simple way to reduce power to a resistive load.

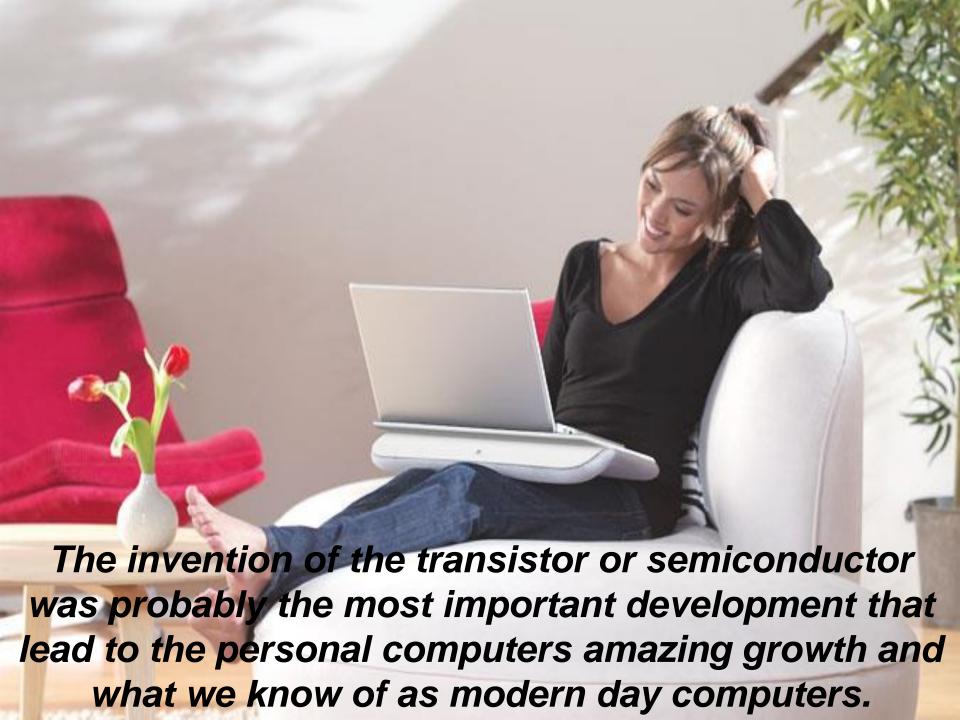




Some two-position lamp dimmer switches apply full AC power to the lamp filament for "full" brightness and then half-wave rectify it for a lesser light output.

### **Bridge Rectifiers**





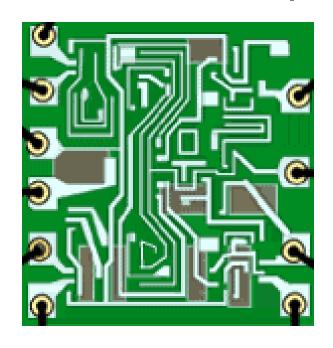
### 1959



The First I.C.

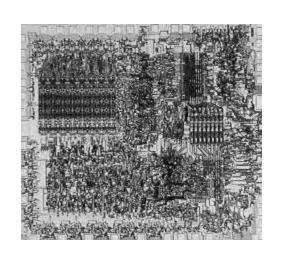
Jack Kilby at Texas Instruments and Robert Noyce at Fairchild Camera, came up with a solution to the problem of large numbers of components, and the integrated circuit was developed.

Instead of making transistors one-by-one, several transistors could be made at the same time, on the same piece of semiconductor( a silicon wafer).

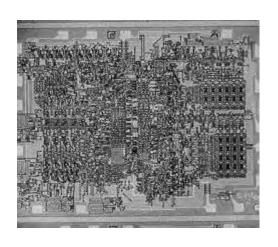


Not only transistors, but other electric components such as resistors, capacitors and diodes could be made by the same process with the same materials.

### 1970



4004 80804-bit unit 8-bit processor



First microprocessor invented at Intel.

First commercial MPU in 1975.

### 1981



The IBM PC model 5150 was announced at a press conference in New York on August 12, 1981 and became available for purchase in early Fall 1981.



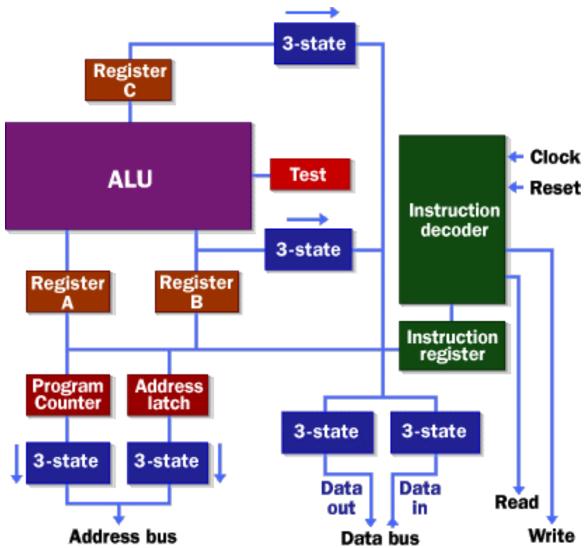
The base model retailed for \$2880!

This included 64 kilobytes of RAM and a single-sided 160K 5.25" floppy drive.

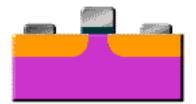
The IBM PC was powered by a 4.77 MHz Intel 8088 processor.







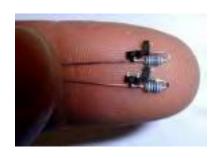
@2000 How Stuff Works

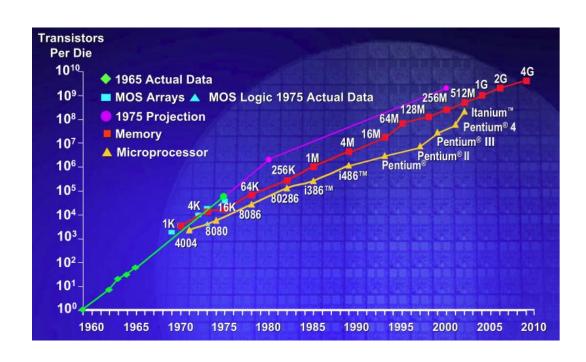






#### **Trends in Semiconductors**

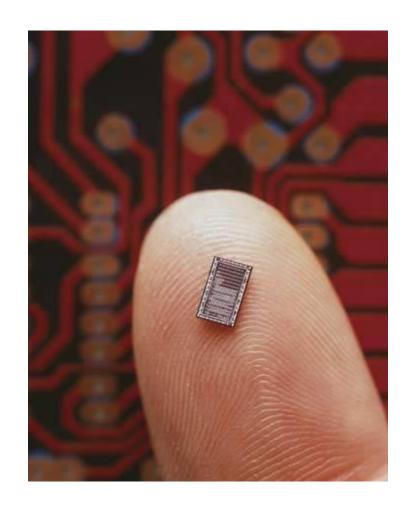




**Smaller Transistors** 

**Higher Switching Speeds** 

**Declining Costs** 



The semiconductor industry has been successful in its consistent efforts to reduce feature size on a chip.



55,000,000 transistors

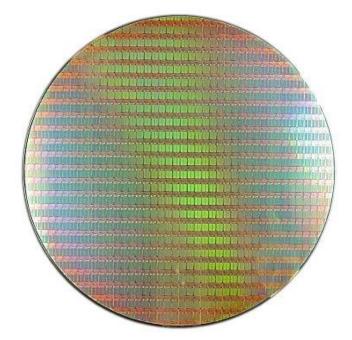


105,900,000 transistors

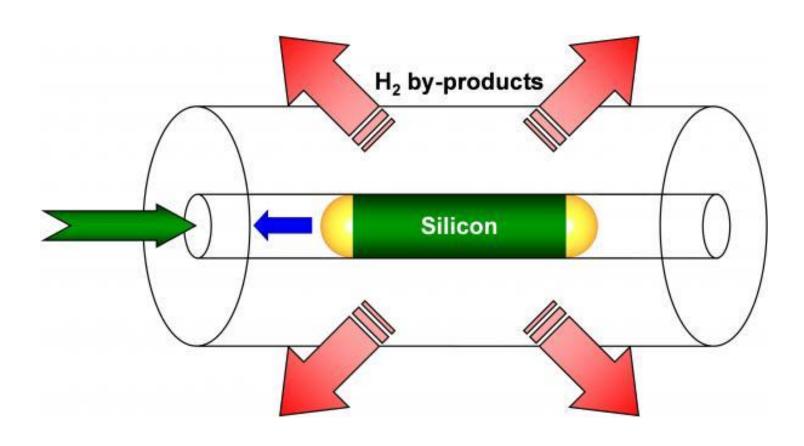
Smaller features mean denser packing of transistors, which leads to more powerful computers, more memory, and hopefully lower costs.



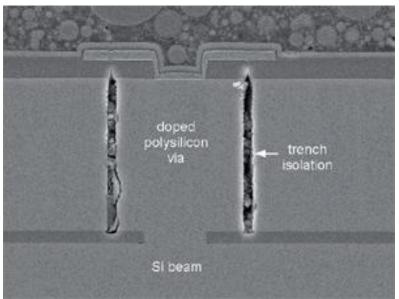


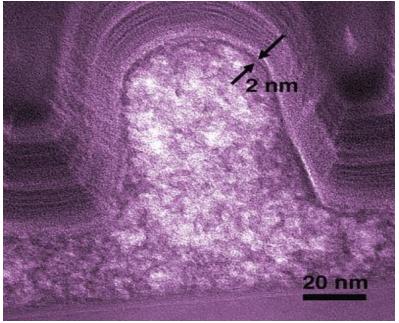


### Single Crystal Semiconductor

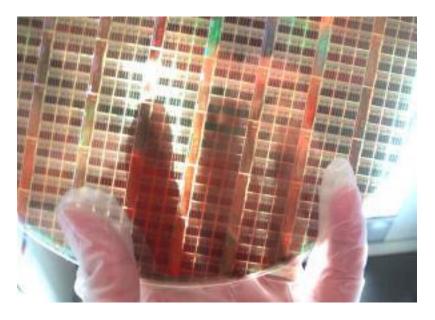


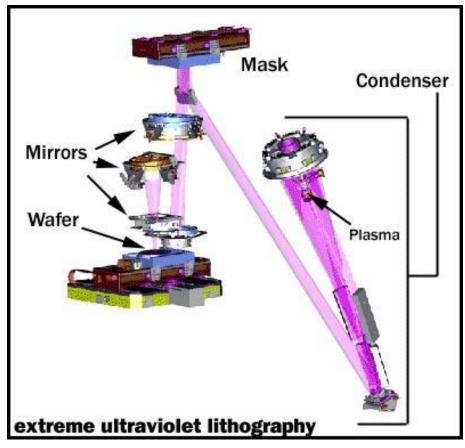


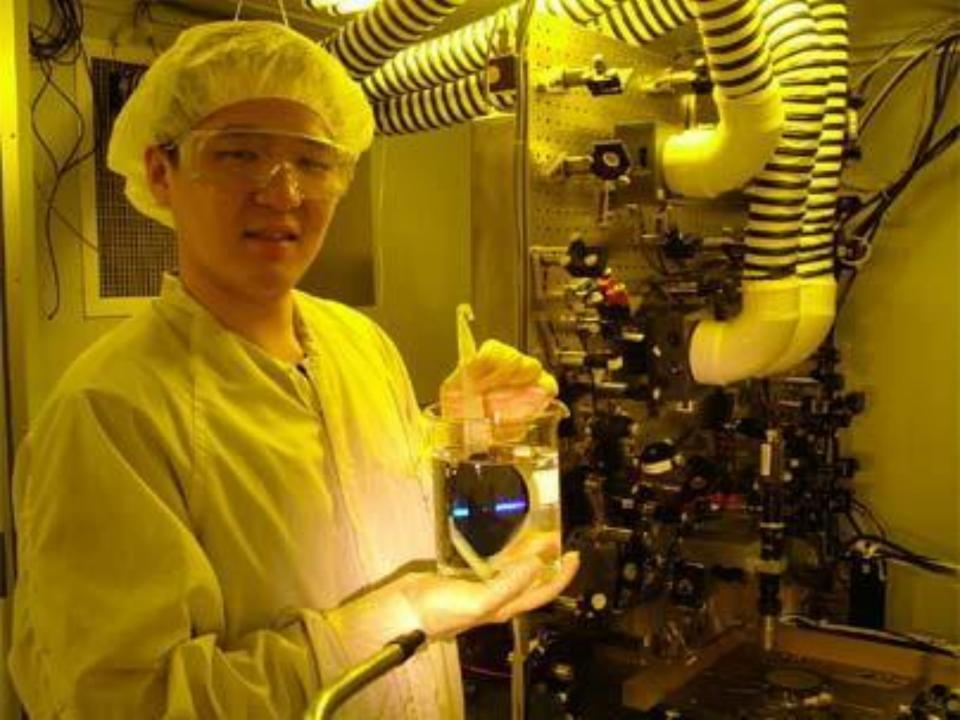




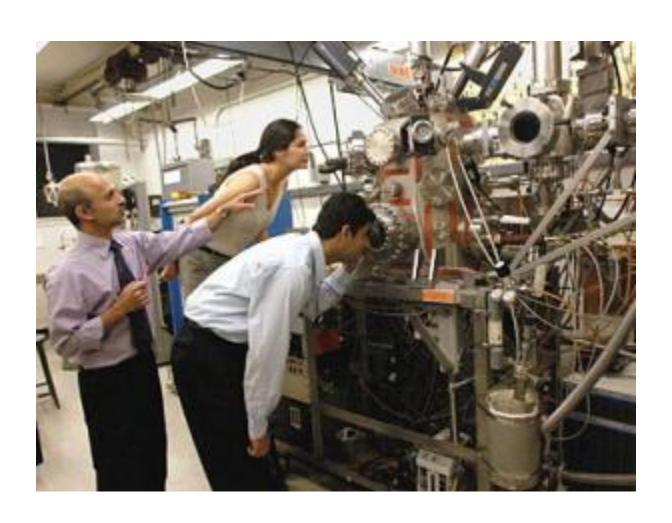




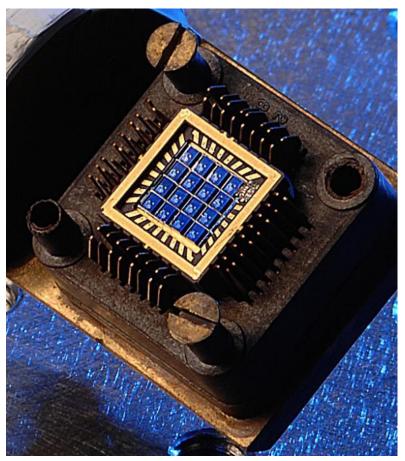


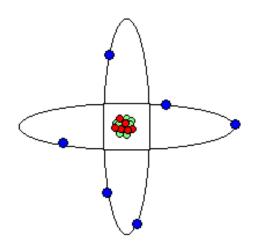


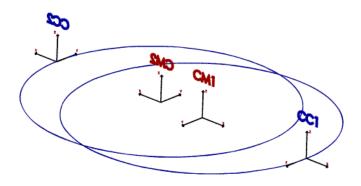
## Semiconductor Spintronics

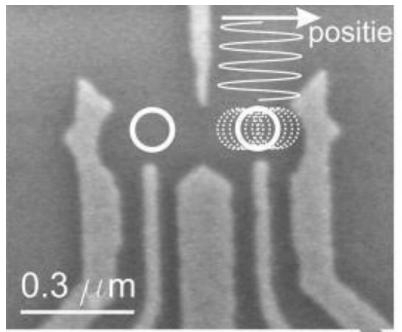


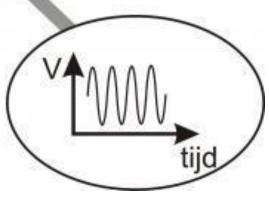


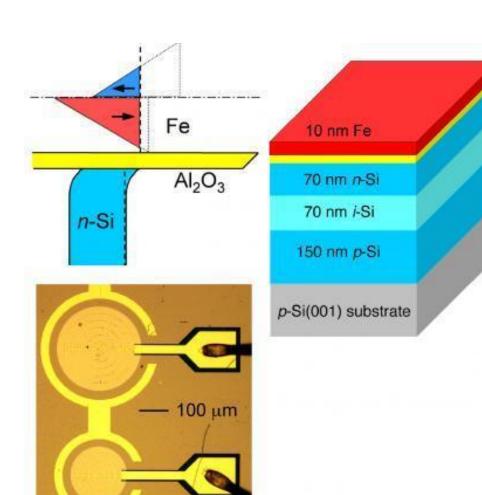


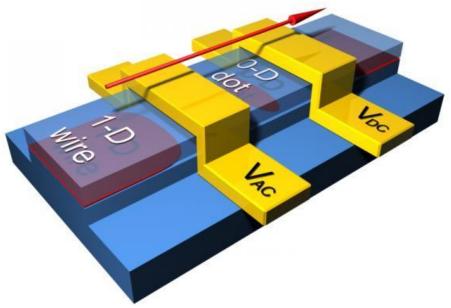




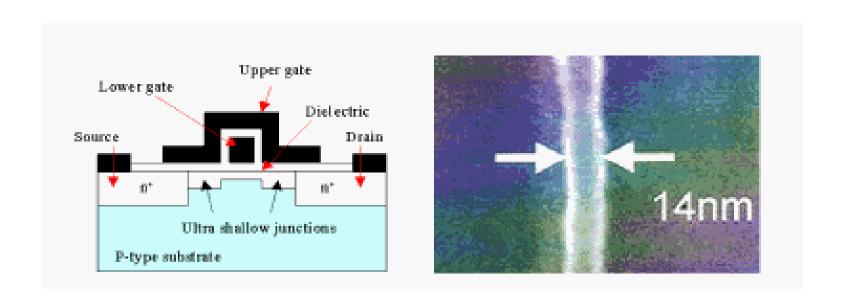


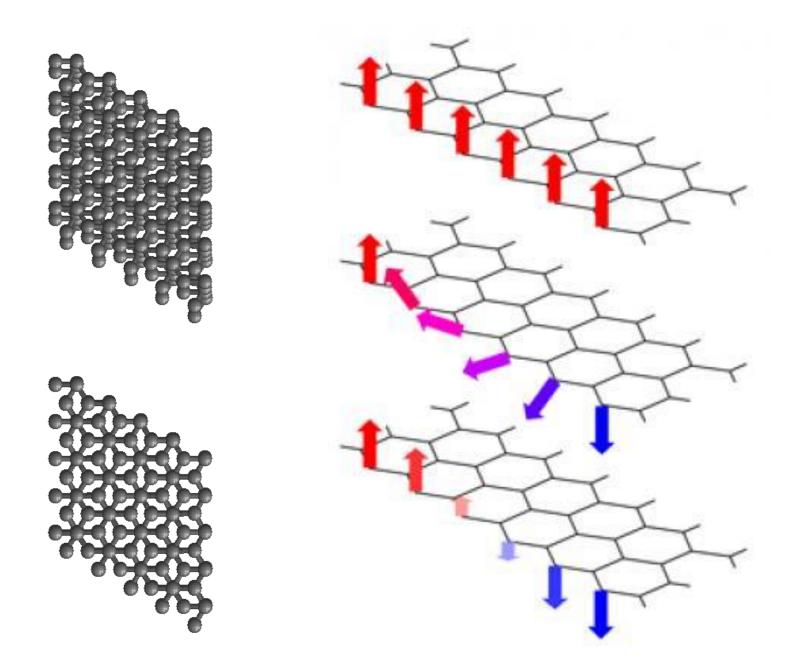




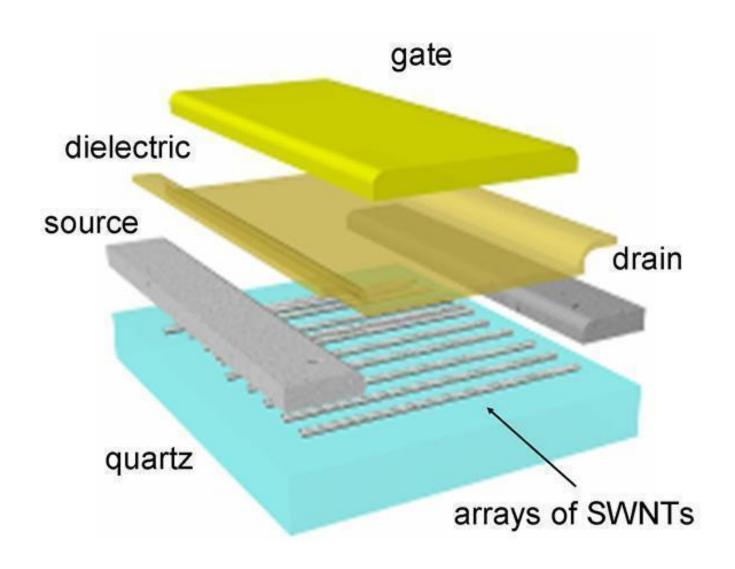


#### **Smallest Transistor?**

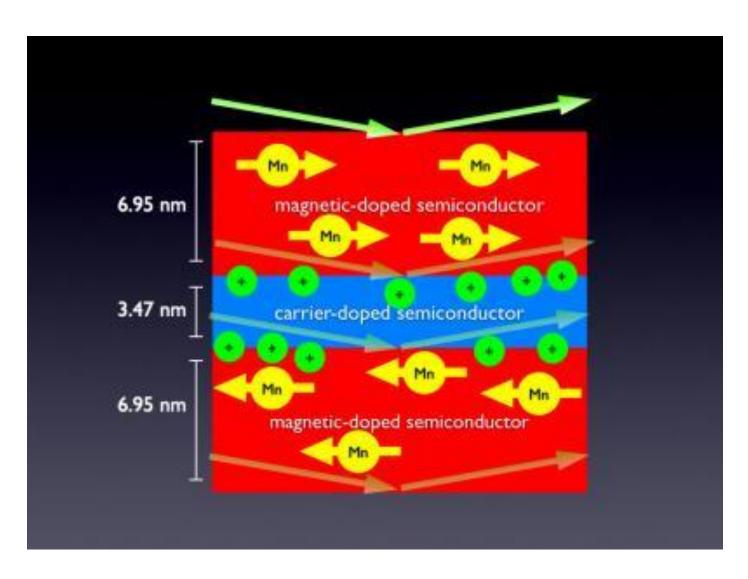




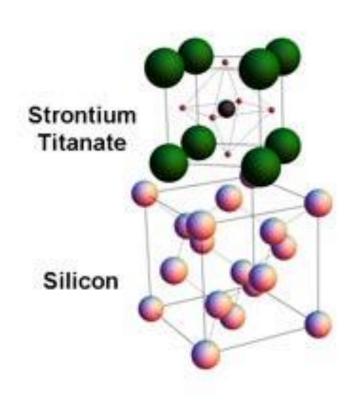
#### **Smallest Radio?**

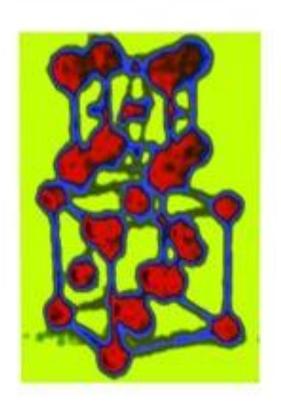


# **Antiferromagnetic Coupling**

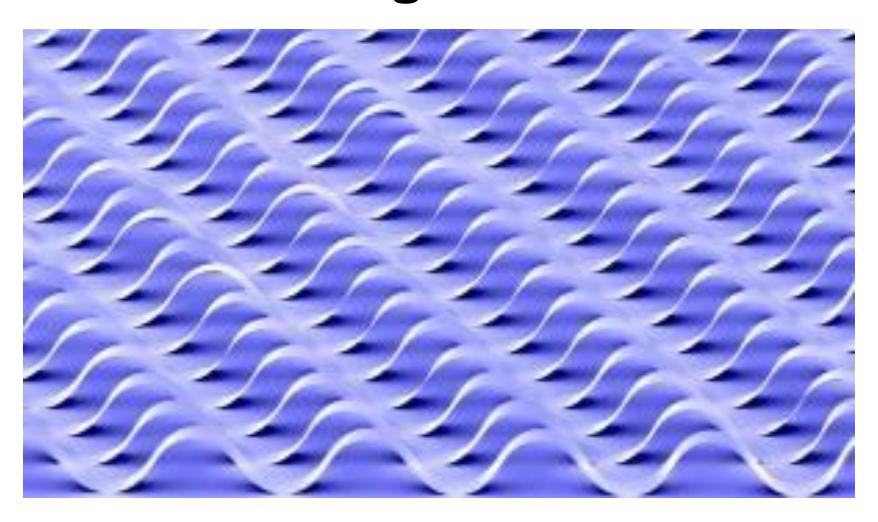


# "Instant On" Computing!

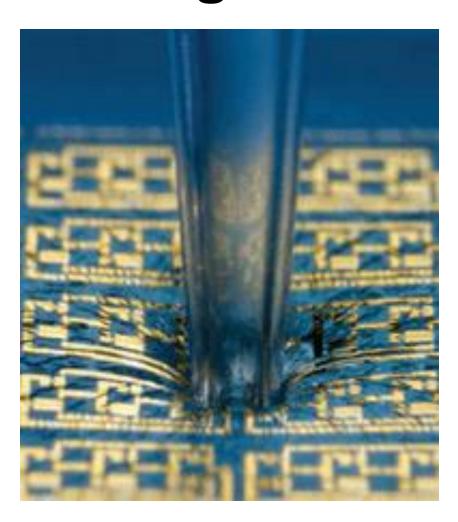




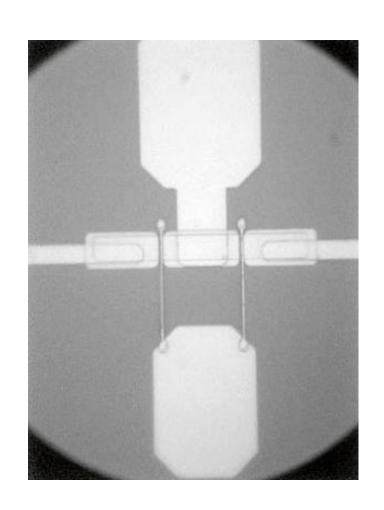
# Stretchable and Foldable Silicon Integrated Circuits

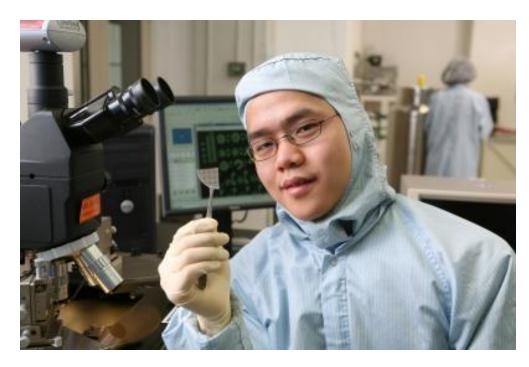


# Stretchable and Foldable Silicon Integrated Circuits

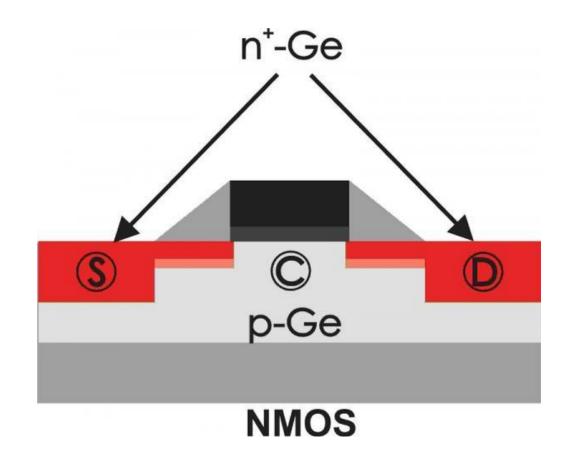


# **Beyond Silicon!**





#### **Germanium Nanoelectronics**

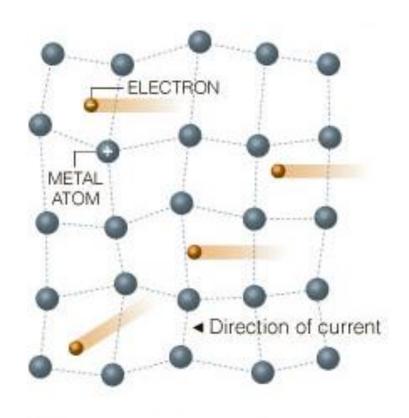


Will lead to even smaller, faster transistors!

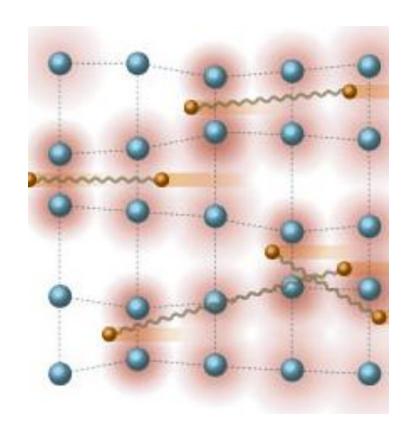
# Superconductors



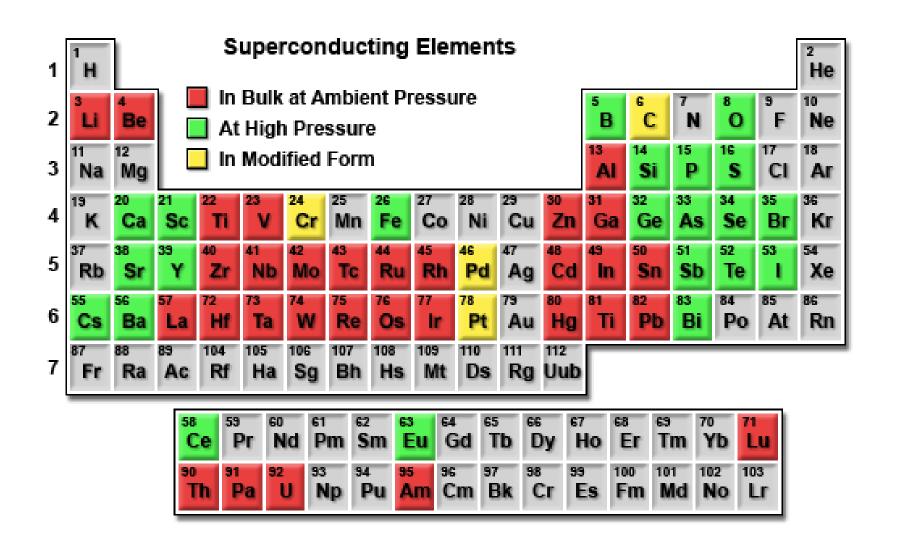
# Superconductors



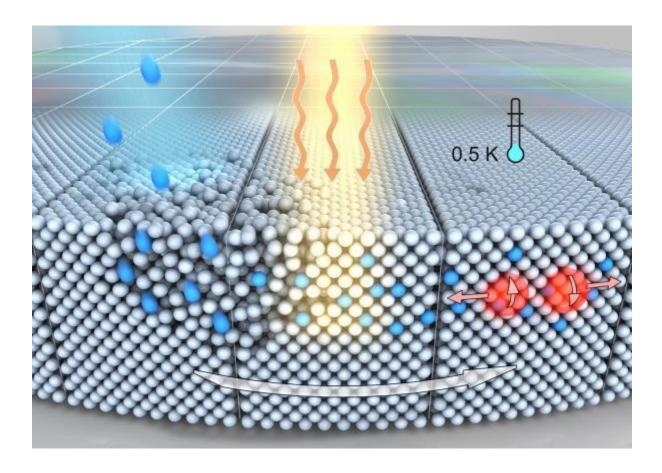
Normal State



Superconductor

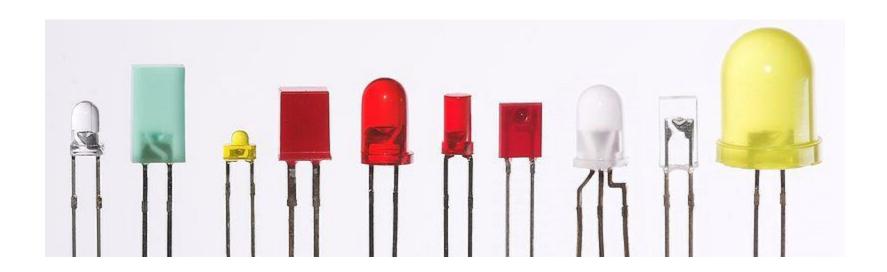


# Semiconductor Superconductors

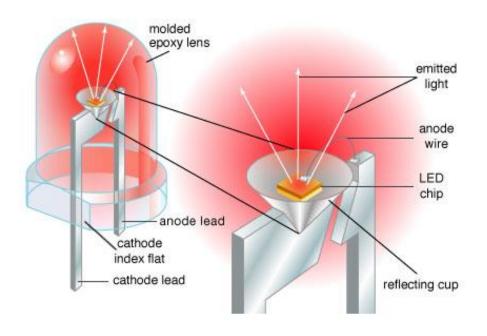


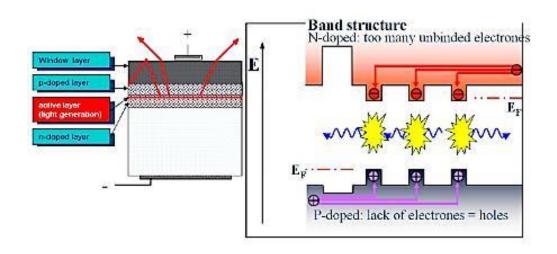
Doping germanium with charged gallium ions.

# **Light Emitting Diodes**



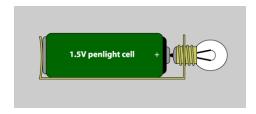






# LED's Advantages

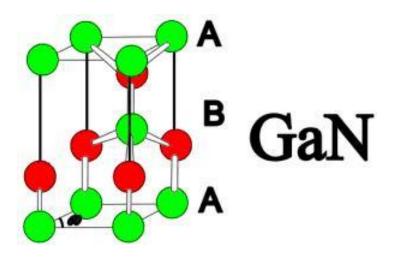




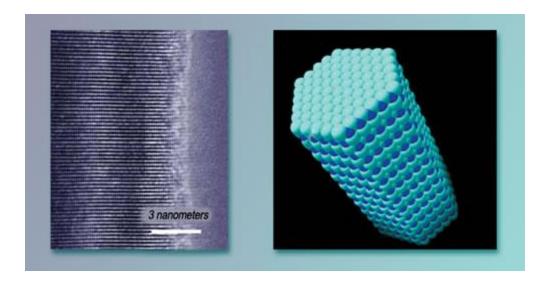




#### **Gallium Nitride**

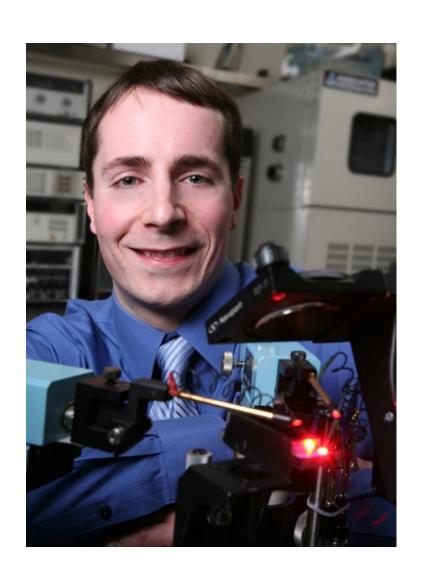






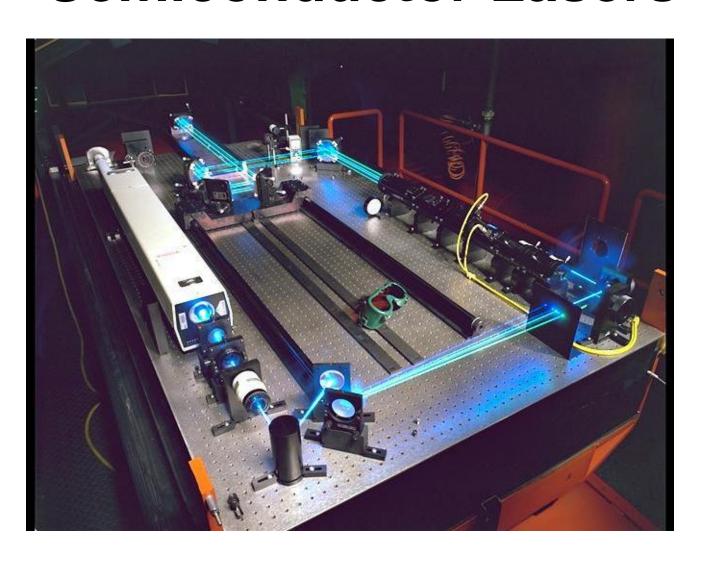


#### **Polarized LED**

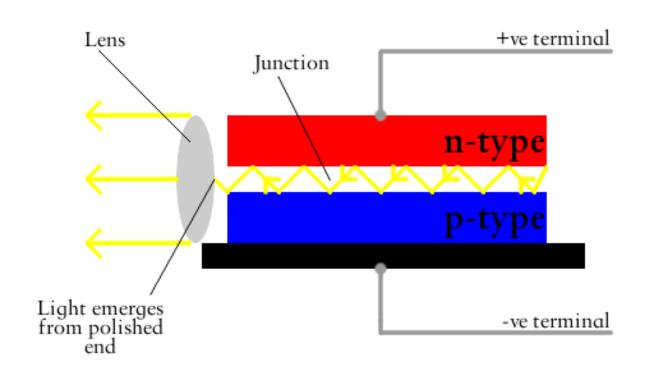




#### **Semiconductor Lasers**

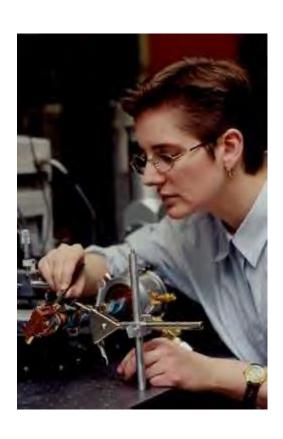


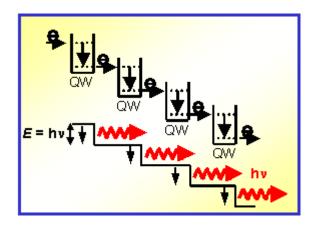
#### **Semiconductor Lasers**





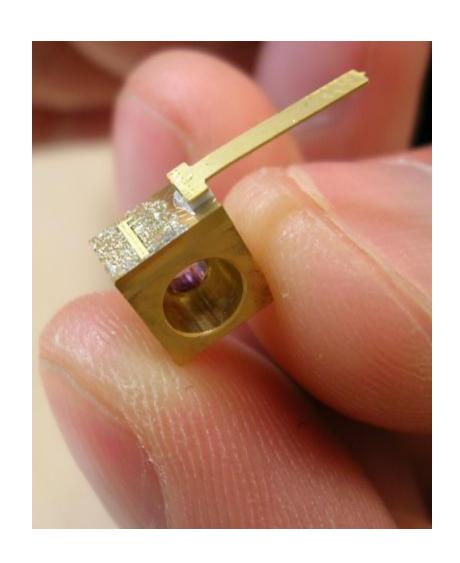
#### **Cascade Lasers**





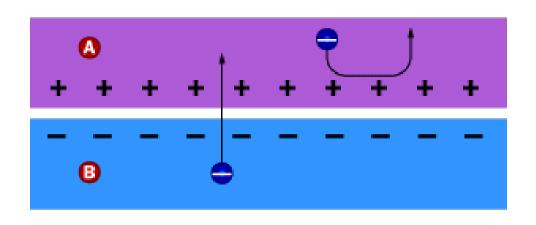


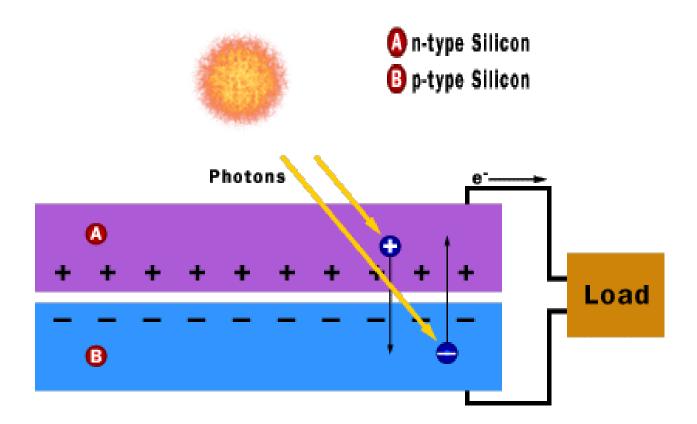
# **Quantum Cascade Laser**

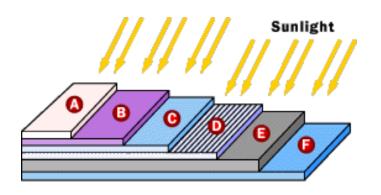


#### **Solar Panels**



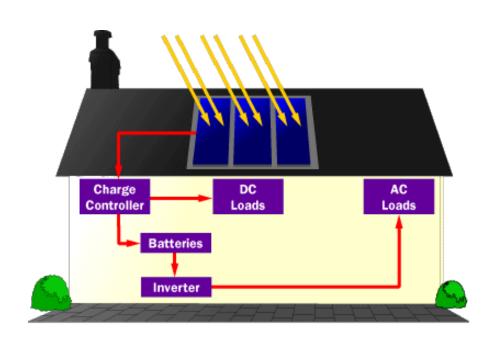






- Cover glass
- Antireflective coating
- Contact grid

- N-type Si
- P-type Si
- Back contact



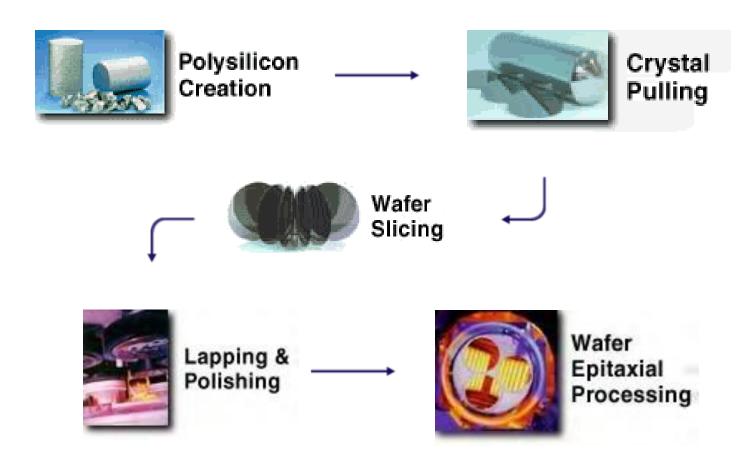




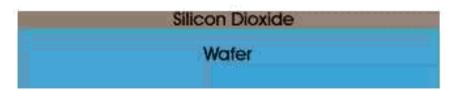


 $Zn_{1-x}Mg_xO$  ~100 nm ZnO ~1 mm MgO ~10 nm c-sapphire

#### Silicon Wafer Production



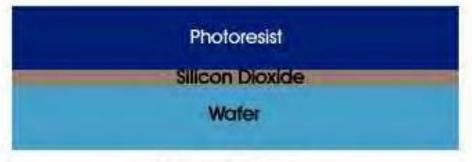
#### Semiconductor Manufacturing



Oxidation Layering



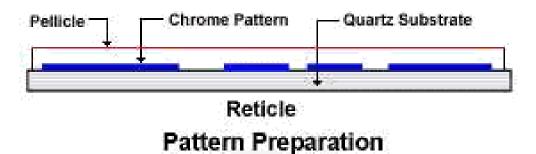




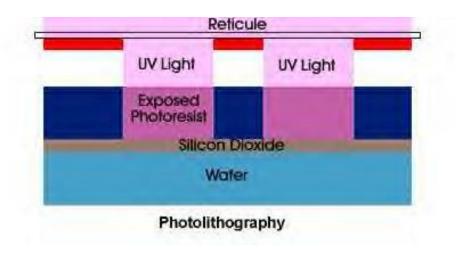
**Photoresist Coating** 

## **Pattern Preparation**

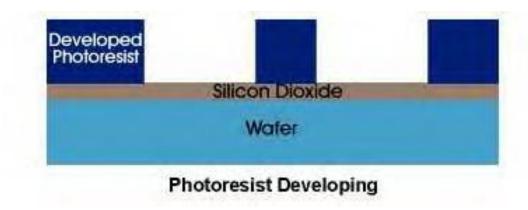




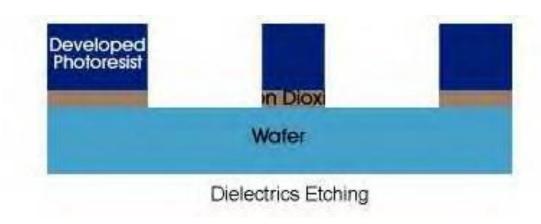
# **Photolithography**

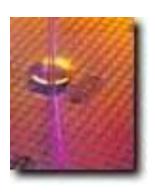


### **Photoresist Developing**

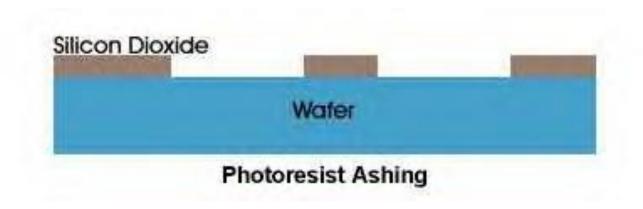


## **Dielectrics Etching**

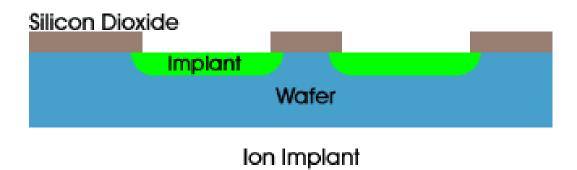




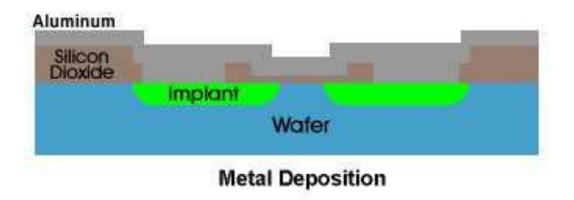
# **Photoresist Ashing**



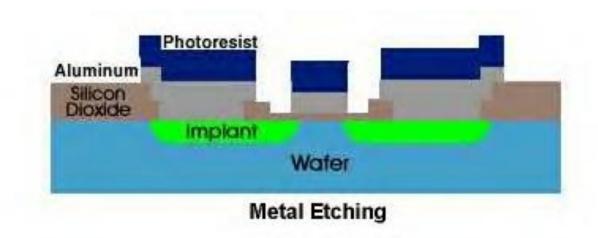
# Ion Implant



# **Metal Deposition**



# **Metal Etching**



# **Dielectrics Layering**

